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MODELS 2702 and 2703 CITIZENS TWO—WAY RADIO 40 channel mobile

Manufactured and Distributed by Hy-Gain de Puerto Rico, Inc. P.O. Box 68 State Hwy 31, Km. 4.0 Naguabo, Puerto Rico 00718

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CHAPTER 1 — GENERAL INFORMATION

Introduction

This service manual contains all the information needed to service and repair the Hy-Gain III and Hy-Gain III (Models 2702 and 2703). It includes an explanation of the theory of operation and alignment procedures. Revision, addendum, and errata sheets will be published as needed. Insert them as required in the manual.

The Hy-Gain II and III radios are full 40 channel transceivers transmitter type accepted and receiver certified for Class D Citizens Radio Service as designated by the Federal Communications Commission (FCC).

They are compact mobile units, completely solid-state and highly reliable with low power consumption. The PLL (Phase Locked Loop) synthesizer provides immediate operation on all 40 channels. Features include an Automatic Noise Limiter (ANL), an RF Gain Control, and Public Address capabilities. In addition, Model 2703 includes a Noise Blanker circuit and an SWR meter. Output jacks for an optional telephone-style handset and an external speaker are included. Use the units with 12 VDC (nominal), either negative or positive ground.

Warranty Service Department

For help with technical problems, for parts information, and information on local and factory repair facilities, contact the National Service Manager. When you write, please include all pertinent information that may be helpful in solving the problem. Address the letter to:

Hy-Gain Warranty Service Department 4900 Superior Street Lincoln, Nebraska 68504 ATTN: National Service Manager

The Warranty Service Department can repair any unit. Before shipping the unit contact the National Service Manager. Often a problem is field solvable with a little extra help. This can save lost time and shipping costs. Limit factory returns to the difficult problems.

How to Ship Returns

To return a unit, get a return authorization. This is important. Handling of the unit may be delayed if shipped without it. If the unit must be shipped immediately, telephone or telex the National Service Manager for expeditious service.

When you request authorization, notification of completion of repairs may also be requested. The notification will include a copy of the bill. Paying the bill before the return of the unit can save the cost of a C.O.D. fee.

For warranty repair, prepare a letter in duplicate containing the following information (for out-of-warranty repair delete items 2 and 3):

- 1. your name and address
- 2. purchaser's name and address
- 3. proof of purchase
- 4. serial number
- 5. complete description of the problem
- 6. the return authorization

Check the unit to see that all parts and screws are in place and attach an envelope containing a copy of the letter directly to it so this information is not overlooked. Wrap the unit and the envelope in heavy paper or put it in a plastic bag. If the original carton is not available, place the unit in a strong carton at least *six* inches larger in all three dimensions than the unit. Fill the carton equally around the unit with resilient packing material (shredded paper, excelsior, bubble pack, etc.). Seal the box with gummed paper tape, tie it with a strong cord, and ship it by prepaid express, United Parcel Service, or insured parcel post to the address given previously. Mail the original of the letter in a second envelope to that same address.

It is important that the shipment be well packed and fully insured. Damage claims can delay repair and return of the unit. All claims must be settled between you and the carrier.

All shipments must be sent PREPAID. We do not accept collect shipments. After the unit has been repaired we will send it back COD unless the bill has been prepaid. Unclaimed or refused COD shipments will not be reshipped until payment is received in full. These items become the property of Hy-Gain 60 days after refusal or return and will be sold for payment of charges due.

Units with unauthorized field modifications cannot be accepted for repair.

Purchase of Parts

Parts can be purchased from any Hy-Gain Service Center or from the factory Warranty Service Department. When ordering, please supply the following information:

- 1. unit model number
- 2. unit serial number
- 3. part description
- 4. part number

| Spe | cifi | cati | ons |
|-----|------|------|-----|
|-----|------|------|-----|

| General Channels | all 40 channels in the citizens band (26.965 - 27.405 MHz) |
|---|--|
| Antenna impedance Power requirements Compliance | |
| Receiver Section | |
| | dual conversion superheterodyne with RF |
| Sensitivity | 0.7 uV for 10 dB S/N ratio |
| Audio output | |
| Current drain, receive | |
| Transmitter Section RF power output | 4 watts |
| Emission | 6A3 |
| | all harmonic and spurious suppression better than FCC requirements |
| Modulation | AM 90% typical |
| Current drain, transmit | less than 1.1 amp at 13.8 VDC |

CHAPTER 2 - THEORY OF OPERATION

General

The theory of operation of the Hy-Gain II and Hy-Gain III (Models 2702 and 2703) transceivers is divided into three sections: the Phase Locked Loop frequency synthesizer, the Receiver, and the Transmitter. This material covers the functioning of the transceivers with a minimum of technical involvement. We have not attempted to explain the engineering techniques and approaches that arrived at these circuit designs.

Refer to the block diagrams. Figure 2-2 and 2-3, for visual reference to the theory of operation.

Phase Locked Loop Frequency Synthesizer

Refer to the PLL circuit block diagram, Figure 2-1, for visual reference to the Phase Locked Loop frequency synthesizer.

The Phase Locked Loop (PLL) frequency synthesizer generates frequencies for use in both the transmitter and receiver sections. Its output determines the channel on which the transceiver is operating. The PLL circuitry incorporates two crystal oscillators to perform its frequency generating function.

The 10.24 MHz Oscillator, Q1, provides a reference for the PLL and an injection frequency for the Second Receiver Mixer. Q10.

The PLL circuit generates the operating frequencies needed for the transceiver in accordance with the code fed to the programmable divider, a portion of IC1, from the Channel Selector switch, SW-1a. Table A shows the following for each channel: the channel number, channel frequency, "N" digital code, VCO frequency, channel switch output, and the Receiver first local oscillator frequency.

For example, assume that channel 1 has been selected. The channel frequency is 26.965 MHz, the VCO frequency is 17.18 MHz, and the "N" code is 330. The Channel Selector switch programs the programmable divider for a division ratio of 330. The 10.24 MHz reference frequency is fed to the PLL IC, IC1. It is divided internally by 1024, producing a 10 kHz reference signal. The output of the VCO, D1, is mixed in the PLL Mixer portion of IC2 with the doubled output of the Reference Oscillator, Q1. The mixed and converted output difference frequency, 3.30 MHz, is then fed back to the PLL IC, IC1, through a buffer circuit in the VCO/Mixer IC, IC2, and a Low Pass Filter circuit. In the PLL IC, IC1, the output difference frequency goes through a buffer circuit to the programmable divider, and is divided into a low frequency by the predetermined "N" code. The low frequency is fed to the phase detector and compared with the reference frequency.

The phase detector, which is internally located in the PLL IC, IC1, generates a DC output voltage corresponding to the phase difference between the two signals applied. The DC output is then applied to the VCO circuit, IC2, through a low pass filter. The VCO frequency will change so that the VCO frequency coincides with the reference frequency. The Phase Locked Loop circuitry will lock when the frequencies coincide with each other. When this happens, the VCO circuit provides stable frequencies over the band of 17.62 MHz (depending upon the "N" code or channel selected).

Assume that the channel is changed to channel 40. The Channel Selector switch now provides a code that will produce a division ratio of 286. At this instant the VCO frequency is at 17.18 MHz, which is mixed with the doubled output of the 10.24 MHz Reference Oscillator, Q1. Again the PLL Mixer produces an output of 3.30 MHz. The 3.30 MHz signal is divided by 286 to produce a frequency of 11.54 kHz.

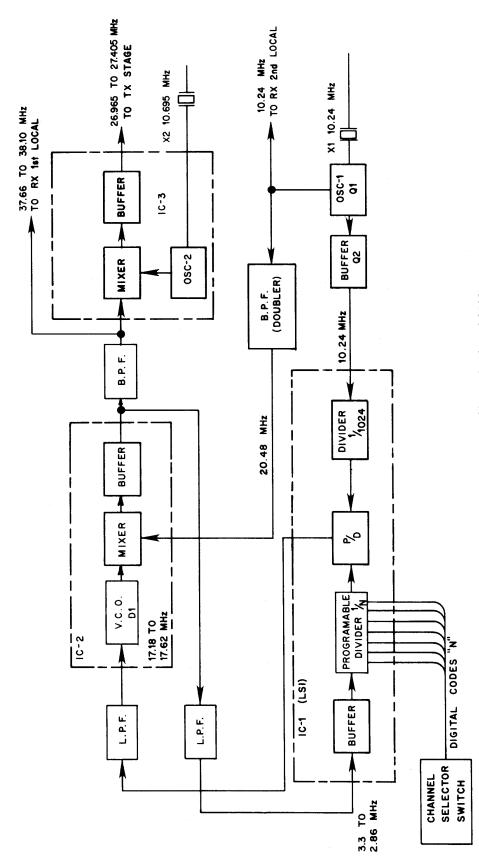


Figure 2-1. PLL Circuitry, Model 2702 and 2703

The 11.54 kHz output, along with the 10 kHz obtained from the Reference Oscillator, Q1, is fed to the phase detector. The comparison of the two frequencies in the phase detector produces an error output which is a combined AC-DC voltage. The low pass filter removes the AC component and allows only the DC voltage to be fed to the VCO. The VCO frequency changes until the output of the programmable divider is again 10 kHz.

There is now a new DC voltage set up to tune the VCO frequency to 17.62 MHz. When this occurs the loop is considered locked. With the Channel Selector at 40, the following outputs of the PLL circuitry are produced: the 17.62 MHz VCO output is mixed with 20.48 MHz doubled output from the Reference Oscillator output to produce 38.10 MHz, which is fed to the First Receiver Local Mixer, Q9; and in the transmit mode, the 38.10 MHz is mixed with the 10.695 MHz output of the second oscillator portion of IC3 to produce a transmit frequency of 27.405 MHz.

Receiver

The receiver is a dual-conversion superheterodyne, receiving AM signals from 26.965 MHz to 27.405 MHz. The operating channel is determined by the PLL frequency synthesizer, which provides the local oscillator frequency to the First Mixer. A variable squelch circuit is included to quiet the receiver between transmissions.

In the receive mode 13.8 VDC is supplied to IC4, Q8, Q9, Q11, Q12 and Q6, the AVR. The AVR supplies regulated voltage to the synthesizer stages and to the Reference Oscillator, Q1. A bias voltage is also applied to the base of the Transmit switch, Q7, keeping it open so that the transceiver circuits remain in receive.

Radio signals are received by the antenna and enter the radio at the antenna jack. The filter formed by L11, L12, L13, C46, and C47 matches the antenna impedance to the RF Amplifier, Q8, and its tuned circuit, C51 and T5. D7 and D6 are a signal overload protective circuit.

The output of the RF Amplifier, Q8, and the buffered mixer in IC2 (which in this case could be called the "first oscillator frequency") is applied to the First Receiver Mixer, Q9, and produce an output of 10.695 MHz, which is the first IF.

The first IF passes through tuned circuits, L14 and T7. It is then applied to the Second Receiver Mixer, Q10, which has a second input of 10.24 MHz from the Reference Oscillator, Q1. The output of Q10 is 455 kHz, which is the second IF.

The second IF passes through the Ceramic Filter, CF1, and is amplified by the First and Second IF Amplifiers, Q11 and Q12. The amplified signal is then fed to the Detector, D9. The Detector, D9, establishes an automatic gain control, AGC, voltage and recovers the audio from the modulated signal.

The AGC voltage keeps the output volume of the receiver at a constant level under variations in input signal and also controls the Squelch Switch, Q13.

The squelch functions in the following manner: in the receive mode, a bias voltage from Q6 is applied to the base of Q13, as determined by VR2. In the absence of a signal the base of Q13 is positively biased and is on. This biases the squelch circuit inside the Audio Amplifier, IC4, which turns off the audio portion and quiets the receiver. When a signal is received, the AGC voltage developed by D9 biases Q13 off. This biases the squelch circuit inside IC4 so that the audio portion is turned on and the signal is heard.

The recovered audio from the Detector, D9, passes through a series Automatic Noise Limiter (ANL), D10. The output of the ANL goes through the Volume Control, VR1, and is RC coupled to the Audio Amplifier, IC4. The amplified AF output from IC4 passes through the audio transformer, T11, to be applied to the speaker jacks and the speaker.

Transmitter

Switching to the transmit mode is accomplished in the following manner: when the PTT switch is closed, the base of the DC switch, Q7, is grounded. This establishes forward bias which causes Q7 to conduct. Regulated voltage from the Automatic Voltage Regulator, Q6, is then supplied through Q7 to the Transmit Oscillator Mixer, IC3. When the PLL IC, IC1, is locked and IC3 operates in the transmit mode, a control voltage actuates the DC switch, Q22, and allows RF drive to go to Q3, the RF Pre-driver, the RF Driver, Q4, and the RF Power Amplifier, Q5.

The operating channel is determined by the PLL frequency synthesizer, IC1. The VCO frequency is mixed in IC2 with the 20.48 MHz signal to yield a 37.66 to 38.10 MHz signal which is applied to IC3. In IC3 the signal is mixed with a 10.695 MHz signal from the crystal, X2, and an internal oscillator to provide the 26.965 to 27.405 MHz transmit frequency. The transmit frequency from IC3 passes through the filter circuit of L5 and T3 and is applied to the RF Pre-driver, Q3. The filter circuit partially removes spurious signals from the transmit frequency. The Pre-driver, Q3, and the RF Driver, Q4, form two stages of amplification leading to the final stage. The filter circuit of T4 follows Q3, and L7 follows Q4. These two circuits filter out the remaining spurious signals from the transmit frequency.

From the RF Driver, Q4, the signal is applied to the final stage, the RF Power Amplifier, Q5. This is a current amplifier that raises the transmit signal to an output of four watts. Its output is applied to a filter, consisting of L11, C46, C47, L12, C14 and L13, and then to the antenna jack.

The transmit signal is modulated in the following manner: the microphone output is applied to the Audio Amplifier, IC4. The output of IC4 is applied to the collectors of the RF Driver, Q4, and the RF Power Amplifier, Q5, through the audio output transformer, T11. Control voltages for the Automatic Level Compensation circuit (ALC) composed of Q15 and Q14, come from the Detector Diodes, D11 and D12. The transmit audio ALC boosts, or lowers, the amplifier gain in response to line voltage fluctuations. This ensures full modulation of the carrier despite any changes in line voltage. Q14 reduces AF peaks so that a higher average AF level is supplied to the Audio Amplifier. This gives the desired high average modulation without overmodulation of peaks.

Noise Blanking Circuit (2703 only)

This circuit silences undesirable impulse noises by disabling the receiver circuit for the short time the impulse is applied to the antenna circuit.

When the ANL-NB switch, S2, is in the NB position, noise impulses will be picked up through capacitor C134 and applied to the base of the Noise Amplifier, Q18. Q18 will amplify the impulse which is then applied to Voltage Detectors, D18 and D19. D18 and D19 rectify the amplified impulses, and the resultant DC voltage is applied to the Noise Blanker switch, Q19. Q19 then turns on the Noise Blanker, Q20. When Q20 operates, it causes T8 to short circuit to ground, thereby inactivating the receiver circuit for a short time. The noise impulse duration determines the cut-off time the receiver will be silenced during reception of noise impulses.

Meter Function in Transmit (2703 only)

A fraction of the RF power output is applied to diode D5 through the junction of L12 and C48. D5 rectifies the RF signal into a DC voltage. The DC voltage is then applied to the meter terminals through the meter adjustment trimmer, RV4, when the Meter Mode switch, S3, is placed in the CB position. In this way, the RF output will be indicated on the meter. When S3 is placed in the CAL position, the RF signal is inductive/capacitive coupled in the p.c. board, PTSR006AOX. This signal is rectified by D502 into a DC voltage. The DC voltage goes through R503 on the p.c. board to the calibration variable resistor, VR4, on the front panel. Placing the meter pointer in the "SET" position on the meter scale by adjusting VR4, is to predetermine the standard reference level in terms of forward

traveling RF power. When S3 is placed in the SWR position, another DC voltage is produced by rectifying the reflected antenna energy applied to diode D501. The inductive/capacitive coupling circuit is switched to the SWR indication circuit, consisting of RV501, VR4 and the meter, thus giving the SWR of the antenna system.

TX Lamp Circuit (2703 only)

When the Switching transistor, Q7, supplies DC voltage to the transmit circuit, the voltage is also applied to terminal 3 on EPO-0649. This makes Q2 (on EPO-0649) activate. The TX lamp, PL4, will light indicating a transmit condition. At the same time, when the PTT switch on the microphone is pushed, power is supplied through the modulation circuit to PL3, modulation lamp, thus varying the brightness of the lamp during transmission as a visual indication of modulation.

RX Lamp Circuit (2703 only)

When the AVR transistor, Q6, supplies DC voltage to the receive circuit, voltage is applied to terminal 1 on EP0-0649. This makes Q1 conduct and lights the Receiver Lamp, PL2.

PA Amplifier and Switch

When the PA mode is selected by placing S3 in the PA position, the PA Gate Switch, Q4, is grounded. With Q4 grounded all other functions of the unit except the PA are inoperative.

The PA Audio Gate, Q3, functions as an amplifier for the microphone when it is not clamped to AC ground by Q4. The audio signal from the microphone is amplified by Q3 and is then applied to the Audio Amplifier, IC4. The audio signal is amplified by IC4 and is then applied to the PA jack, J4.

Table A
Channel Frequency and "N" Code Chart

| Channel No. | Channel Freg. (MHz) | "N" Digital Codes | VCO Freq. (MHz) | | , | Chann | el SW. | Outpu | ut | | RX 1st Local Freq. |
|----------------|------------------------|----------------------|---|---|-----|-------|--------|-------|----|-----|--------------------------|
| | | | (************************************** | A | В | С | D | A | B' | C, | (MHz) |
| 1 | 26.965 | 330 | 17.18 | Ö | . 1 | 0 1 | 1 | 0 | 0 | 1 | 37.66 |
| 2 | 26.975 | 329 | 17.19 | 1 | 0 | 0 | 1 | 0 | 0 | 1 | 37.67 |
| 3 | 26.985 | 328 | 17.20 | ò | 0 | 0 | 1 | 0 | 0 | 1 | 37.68 |
| 4 | 27.005 | 326 | 17.22 | 0 | 1 | 1 | Ö | . 0 | 0 | 1 | 37.70 |
| 5 | 27.015 | 325 | 17.23 | 1 | Ö | 1 | 0 | 0 | Ö | i | 37.71 |
| 6 | 27.025 | 324 | 17.24 | Ö | . 0 | 1 | 0 | 0 | 0 | 1 | 37.72 |
| 7 | 27.035 | 323 | 17.25 | 1 | 1 | ò | 0 | 0 | 0 | 1 | 37.73 |
| 8 | 27.055 | 321 | 17.27 | 1 | Ö | Ö | Õ | Ô | 0 | 1 | 37.75 |
| 9 | 27.065 | 320 | 17.28 | 0 | Ō | Ō | Ö | ō | ō | 1 | 37.76 |
| 10 | 27.075 | 319 | 17.29 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 37.77 |
| 11 | 27.085 | 318 | 17.30 | 0 | 1 | 1 | 1 | 1 | 1 | Ö | 37.78 |
| 12 | 27.105 | 316 | 17.32 | 0 | 0 | 1 | 1 | 1 | 1 | Ö | 37.80 |
| 13 | 27.115 | 315 | 17.33 | 1 | 1 | 0 | 1 | 1 | 1 | 0 | 37.81 |
| 14 | 27.125 | 314 | 17.34 | 0 | 1 | 0 | 1 | 1 | 1 | Ö | 37.82 |
| 15 | 27.135 | 313 | 17.35 | 1 | 0 | 0 | 1 | 1 | 1 | Ö | 37.83 |
| 16 | 27.155 | 311 | 17.37 | 1 | 1 | 1 | 0 | 1 | 1 | 0 | 37.85 |
| 17 | 27.165 | 310 | 17.83 | 0 | . 1 | 1 | 0 | 1 | 1 | Ö | 37.86 |
| 18 | 27.175 | 309 | 17.39 | 1 | 0 | 1 | 0 | 1 | 1 | Ö | 37.87 |
| 19 | 27.185 | 308 | 17.40 | 0 | 0 | 1 | 0 | 1 | 1 | Ö | 37.88 |
| 20 | 27.205 | 306 | 17.42 | 0 | 1 | 0 | 0 | 1 | 1 | 0 | 37.90 |
| 21 | 27.215 | 305 | 17.43 | 1 | 0 | ō | 0 | 1 | 1 | Ö | 37.91 |
| 22 | 27.225 | 304 | 17.44 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 37.92 |
| 23 | 27.255 | 301 | 17.47 | 1 | 0 | 1 | 1 | 0 | 1 | 0 . | 37.95 |
| 24 | 27.235 | 303 | 17.45 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 37.93 |
| 25 | 27.245 | 302 | 17.46 | 0 | 1 | 1 | 1 | 0 | 1 | 0 | 37.94 |
| 26 | 27.265 | 300 | 17.48 | 0 | 0 | 1 | 1 | 0 | 1 | Ö | 37.96 |
| 27 | 27.275 | 299 | 17.49 | 1 | 1 | 0 | 1 | 0 | 1 | Ö | 37.97 |
| 28 | 27.285 | 298 | 17.50 | 0 | 1 | ō | 1 | 0 | 1 | Ö | 37.98 |
| 29 | 27.295 | 297 | 17.51 | 1 | 0 | 0 | 1 | 0 | 1 | Ö | 37.99 |
| 30 | 27.305 | 296 | 17.52 | 0 | Ō | 0 | 1 | Ö | 1 | ŏ | 38.00 |
| 31 | 27.315 | 295 | 17.53 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 38.01 |
| 32 | 27.325 | 294 | 17.54 | 0 | 1 | 1 | 0 | 0 | 1 | 0 | 38.02 |
| 33 | 27.335 | 293 | 17.55 | 1 | 0 | 1 | 0 | Ō | 1 | 0 | 38.03 |
| 34 | 27.345 | 292 | 17.56 | 0 | 0 | 1 | 0 | 0 | 1 | Ö | 38.04 |
| 35 | 27.355 | 291 | 17.57 | 1 | 1 | 0 | 0 | 0 | 1 | Ö | 38.05 |
| 36 | 27.365 | 290 | 17.58 | 0 | 1 | 0 | 0 | Õ | 1 | 0 | 38.06 |
| 37 | 27.375 | 289 | 17.59 | 1 | Ö | 0 | 0 | 0 | 1 | Ö | 38.07 |
| 38 | 27.385 | 288 | 17.60 | Ó | 0 | 0 | 0 | 0 | 1 | Ö | 38.08 |
| 39 | 27.395 | 287 | 17.61 | 1 | 1 | - 1 | 1 | 1 | Ö | 0 | 38.09 |
| 40 | 27.405 | 286 | 17.62 | 0 | 1 | 1 | 1 | 1 | Ö | 0 | 38.10 |
| | | | | | | | | | - | | |

CHAPTER 3 - ALIGNMENT

General

These procedures must be followed to align the Hy-Gain II and III transceivers, (Models 2702 and 2703). Alignment should not be undertaken unless the technician has adequate test equipment and a full understanding of the circuitry of the transceiver.

IMPORTANT: Tuning adjustment of these transceivers "shall be made by or under the immediate supervision and responsibility of a person holding a first or second-class commercial radio operator's license", as stipulated in Part 95.97(b) of the FCC Rules and Regulations.

The procedures are divided into two main sections: Transmitter Alignment and Receiver Alignment. See *Equipment* below for a complete list of recommended equipment.

These procedures assume that proper voltages are present at all points in the unit, if not, troubleshoot before continuing.

NOTE: The ferrite cores in the tuned coils are easily chipped or broken. Always use care when inserting an alignment tool in the coil: insert it straight into the core.

Recommended Tools and Equipment

The following equipment is recommended for use in aligning the Hy-Gain II and III transceivers.

Audio Signal Generator, 1 kHz
AC VTVM, 1 mV measurable
DC Ampere Meter, 2A
Variable Regulated Power Supply, 8-15 VDC, 2A
Frequency Counter, 0 to 40 MHz, high input impedance type
VTVM with RF probe
Oscilloscope, 30 MHz, high input impedance
Low capacitance RF probe, capacitance not to exceed 7 pF
RF wattmeter and 50 ohm, 5W dummy load
Standard RF signal generator, 27 MHz CB band
Speaker dummy resistor, 8 ohm, 5W
VOM 20k ohm/V

All test equipment should be properly calibrated.

NOTE: Test voltage is 13.8 VDC unless otherwise specified.

Refer to Figure 3-4 for location of components to be adjusted for transmitter alignment.

Transmitter Alignment Procedure

Pre-Alignment Frequency Check

Before alignment, use the frequency counter through a 1000 pF coupling capacitor connected in series with the counter input probe to check the operating frequencies at the following points.

Emitter of Q2, reference input, check to read 10.24 MHz accurate to four significant digits.

Pin 6 of IC2, transceiver on channel 1, check to read 37.66 MHz accurate to four significant digits.

Equipment Set-up

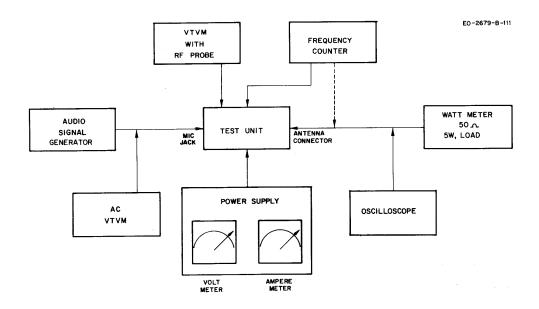


Figure 3-1. Equipment Set-up, Transmitter Alignment

*NOTE: See Figure 3-2 for connection of the frequency counter and dummy load.

VCO Circuit Alignment

- 1. Place the Channel Selector in the channel 1 position.
- 2. Connect the VOM (12 VDC range) between ground and TP8.
- 3. Adjust the L1 core to obtain a reading no lower than 1.5V.
- 4. Place the Channel Selector in channel 40 position. The reading should be within 3.6V \pm .1V.

RF Driver Stage Alignment

NOTE: An RF VTVM is the preferred test equipment for this alignment. In part 3, T1 *must* be adjusted with an RF VTVM to prevent detuning of the circuit. If an oscilloscope is used for the rest of the alignment procedures, use a low capacity (less than 1 pF) high impedance probe.

- 1. Place the Channel Selector in channel 19 position.
- 2. Connect the RF VTVM to the base of Q3 and ground.
- 3. Adjust T1, L2, T2, L5 and T3 in this order, for maximum amplitude on the RF VTVM.
- 4. Reduce the power supply voltage from 13.8 to 7V and connect the RF VTVM between the base of Q4 and ground.
- 5. Adjust T3 and T4 for maximum amplitude on the RF VTVM.

RF Power Amplifier Alignment

- 1. Set the power supply voltage to 13.8 VDC. Place the Channel Selector switch in the channel 19 position.
- 2. Connect the RF wattmeter to the antenna connector of the transceiver.
- 3. Adjust L7 for maximum reading on the RF wattmeter.
- 4. Adjust L11 for maximum reading on the RF wattmeter.
- 5. Adjust L12 for maximum reading on the RF wattmeter.
- 6. Readjust L11 for maximum reading.
- 7. Turn the core of L7 clockwise so that the RF wattmeter indicates 4.4 watts.
- 8. Turn the core of L12 counterclockwise until the power reading is 3.8 watts.

Transmitter Frequency Check

- 1. Turn the transceiver off.
- 2. Connect the dummy load and frequency counter to the antenna jack as shown in figure 3-2.

EO-0672-A-010

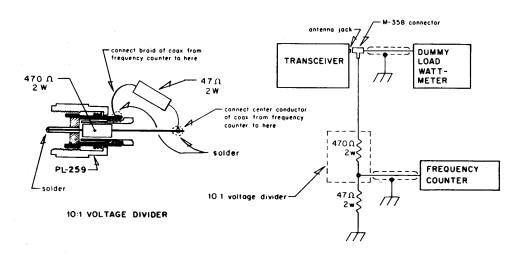


Figure 3-2. Connection of Frequency Counter and Dummy Load.

- 3. Turn the transceiver on.
- 4. Key the transmitter with the microphone PTT button.
- 5. Check the frequency of each channel with the following chart. Frequencies should be within 800Hz at 25° C (room temperature).

Channel Frequency

| Channel | MHz | Channel | MHz |
|---------|--------|---------|--------|
| 1 | 26.965 | 21 | 27.215 |
| 2 | 26.975 | 22 | 27.225 |
| 3 | 26.985 | 23 | 27.255 |
| 4 | 27.005 | 24 | 27.235 |
| 5 | 27.015 | 25 | 27.245 |
| 6 | 27.025 | 26 | 27.265 |
| 7 | 27.035 | 27 | 27.275 |
| 8 | 27.055 | 28 | 27.285 |
| 9 | 27.065 | 29 | 27.295 |
| 10 | 27.075 | 30 | 27.305 |
| 11 | 27.085 | 31 | 27.315 |
| 12 | 27.105 | 32 | 27.325 |
| 13 | 27.115 | 33 | 27.335 |
| 14 | 27.125 | 34 | 27.345 |
| 15 | 27.135 | 35 | 27.355 |
| 16 | 27.155 | 36 | 27.365 |
| 17 | 27.165 | 37 | 27.375 |
| 18 | 27.175 | 38 | 27.385 |
| 19 | 27.185 | 39 | 27.395 |
| 20 | 27.205 | 40 | 27.405 |

Modulation Sensitivity Alignment

- 1. Place the unit in the transmit mode and apply a 20 mA, 1 kHz signal to the junction of C80, R58, and C81, on the radio p.c board.
- 2. Adjust RV2 to obtain 90% modulation as observed on the oscilloscope.
- 3. Decrease the signal input to 6 mV. Modulation should not fall below 80%.

Receiver Alignment Procedure Refer to figure 3-5 for location of components to be adjusted for receiver alignment.

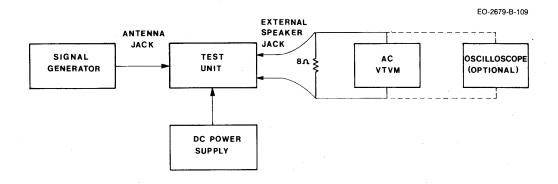


Figure 3-3. Equipment Set-up Receiver Alignment

RF Meter Alignment

Adjust RV4 so that the meter pointer indicates the same wattage as the reading obtained on the wattmeter.

Lock Out Circuit Check

Position the Channel Selector switch in the open channel position. Check the voltage at the base of Q3. The voltage should be between 0.05 to 0.4V.

SWR Meter Circuit Adjustment (Model 2703 only)

Connect a non-inductive resistor of 100 ohms to the antenna connector on the rear of the transceiver. Place the transceiver in transmit mode and turn the SWR CAL switch in the CAL position. Adjust VR4 until the meter pointer is exactly on the SET mark on the meter scale.

Turn the SWR CAL switch in the SWR position and adjust RV501 on p.c. board PTSR006AOX until the meter pointer indicates "2" on the SWR scale.

Receiver Alignment

Place the ANL switch in the "ON" position. To put the transceiver into the receive mode, short pins 5 and 3 of the MIC jack, on the front panel, together.

1. Set the signal generator to 27.185, 1 kHz, 30% modulation and set the transceiver to channel 19.

NOTE: This alignment should be performed with an extremely small signal input from the signal generator to avoid inaccurate alignment due to AFC action.

- 2. Adjust T5, T6, L14, T7, T8, T9 and T10 for maximum audio output as indicated on the AC VTVM (or oscilloscope if used).
- 3. Turn the core of T5 one turn clockwise.

Tight Squeich Adjustment

- 1. Set the signal generator to provide an RF input signal of 50 uV, 1 kHz, 30% modulation.
- 2. Rotate the squelch control fully clockwise.
- 3. Adjust RV1 so that the squelch just breaks with the 50 uV signal input.

S-Meter Adjustment

- 1. Set the signal generator to provide a 30 uV signal output.
- 2. Adjust RV3 so that the S-Meter indicates "9".

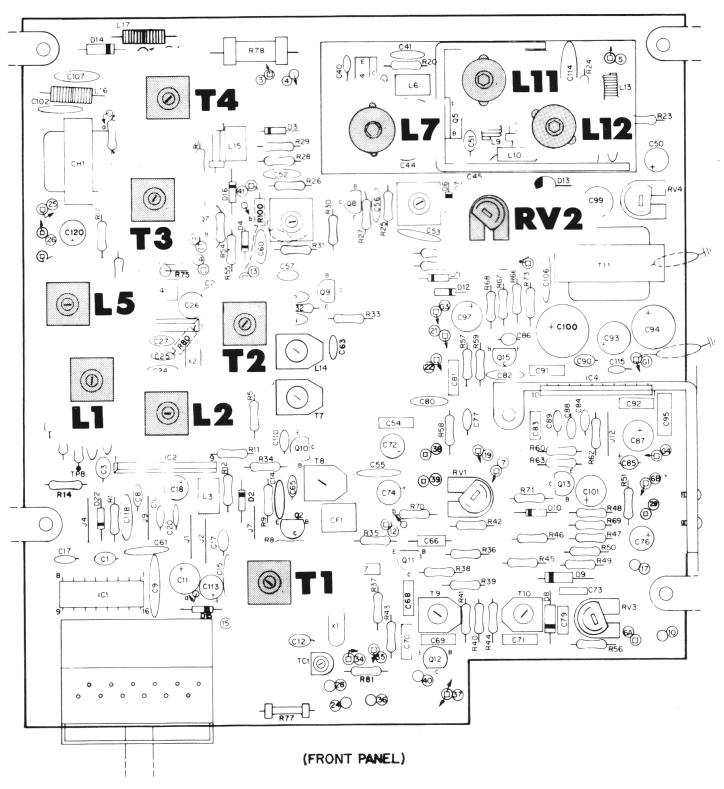


Figure 3-4. Components Adjusted for Transmitter Alignment

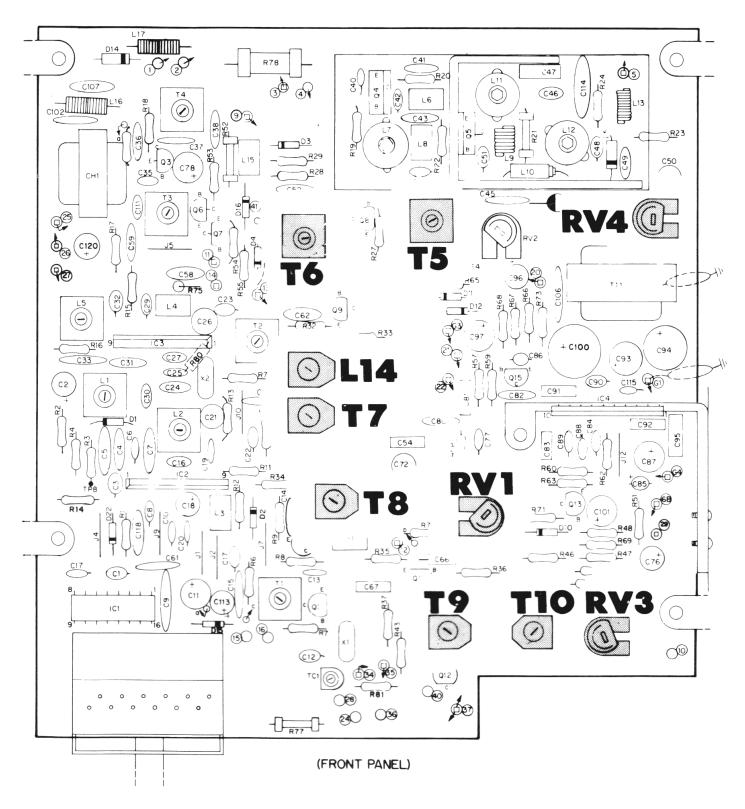


Figure 3-5. Components Adjusted for Receiver Alignment

Voltage Charts

CHAPTER 4—CHARTS AND DRAWINGS

VOLTAGE MEASUREMENT CHART

| Designator | Mode |] | | |
|-------------------|----------|--|--------------|----------------|
| Q1 | | | В | С |
| | RX | 2.8V | 3.3V | 5.6V |
| Q2 | TX RX | 2.8V 2.8V | 3.3V | 5.6V 5.6V |
| Q2 | TX | 2.8V 2.8V | 2.9V 2.9V | 5.6V 5.6V |
| Q3 | RX | 1.8V | 2.6V | 13.8V |
| | TX | 1V | 1.7V | 13.8V |
| Q4 | RX | 0 | 0 | 13.8V |
| | TX | 0 | 0 | 10.5V |
| Q5 | RX | 0 | 0 | 13.8V |
| Q6 | TX RX | 0 8.8V | 0 9.4V | 10.5V 13.8V |
| | TX | 8.8V | 9.4V 9.4V | 13.6V 12.5V |
| Q7 | RX | 8.8V | 8.3V | 0 |
| | TX | 8.8V | 8V | 8.7V |
| Q8 | RX | 1.5V | 2.2V | 13V |
| | TX | 1.95V | .25V | 13V |
| Q9 | RX | 1.6V | 2.15V | 11.5V |
| Q10 | TX RX | 0 0 | .25V .6V | 13V 0 |
| Q 10 | TX | 0 | .00 | 0 |
| Q11 | RX | 1.5V | 1.75V | 12.2V |
| | TX | 0 | .25V | 13V |
| Q12 | RX | .85V | 1.5V | 12.8V |
| 010 | TX | 0 | .15V | 13V |
| Q13 | RX TX | 0 | 0 .65V | 6.6V 0 |
| Q14 | RX | 1.5V | 7.1V | 0 |
| | TX | 1.5V | 6.8V | Ō |
| Q15 | RX | 0 | 0 | 0 |
| 0.10 | TX | 0 | 0 | 0 |
| Q18 | RX TX | 0 | .7V .7V | 4V 4 V |
| Q19 | RX | 0 | ./ v 0 | 4 V 0 |
| | TX | Ö | 0 | 0 |
| Q20 | RX | 0 | 0 | 0 |
| - | TX | 0 | 0 | 0 |
| Q22 | RX TV | 4.5V | .9V | 5.6V |
| | TX | 4.2V | .9V | 5.6V |
| | | oise Blanker on | | |
| Q18 | RX | 0 | .7V | 4V |
| Q19 | RX | 8.8V | 8.2V | 0 |
| Q20 | RX | 0 | 0 | 0 |

IC 2 VCO/MIXER

| Pin No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|------------------------|------|----|------|-------|---|------|------|------|------|
| Measured in receive | 2.5V | 2V | 1.3V | 2.35V | 0 | 8.5V | 2.1V | 4.4V | 1.6V |

IC 3 OSC 2/MIXER

| Pin No. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|-------------------------|------|------|------|------|---|------|------|------|------|
| Measured in transmit | 3.6V | 2.1V | 1.4V | 2.7V | 0 | 8.6V | 2.1V | 7.8V | 8.2V |

IC 4 (BA 521)

| + | 1 2.69V .82V | 2 0 | 3 0 1.28V | 4 6.76V 6.76V | 5 5.8V 6V | 6 2.9V 6.70V | 7 .10V .98V | 8 13.61V 8.06V | | 10 13.71V 13.70V |
|---|---------------------------|---------------|------------------------|----------------------------|------------------------|---------------------------|--------------------------|-----------------------------|--|-------------------------------|
|---|---------------------------|---------------|------------------------|----------------------------|------------------------|---------------------------|--------------------------|-----------------------------|--|-------------------------------|

IC 1 (P.L.L. 02A)

| Pin No | Voltage | Channels Selected |
|--------|----------|--|
| 1 | 5.6V | N/A |
| 2 | .2V | N/A |
| 3 | .8V | N/A |
| 4 | 5.4V | N/A |
| 5 | 2 - 3.6V | 40 - 1 |
| 6 | 5.6V | N/A |
| 7 | 5.6V | N/A |
| 8 9 | 0 | N/A |
| | 5.6V | 1, 2, 3, 4, 5, 6, 7, 8, 9 |
| 10 | 5.6V | 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38 |
| 11 | 5.6V | 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 39, 40 |
| 12 | 5.6V | 1, 2, 3, 10, 11, 12, 13, 14, 15, 23, 24, 25, 26, 27, 28, 29, 30, 39, 40 |
| 13 | 5.6V | 4, 5, 6, 10, 11, 12, 16, 17, 18, 19, 23, 24, 25, 26, 31, 32, 33, 34, 39, 40 |
| 14 | 5.6V | 1, 4, 7, 10, 11, 13, 14, 16, 17, 20, 24, 25, 27, 28, 31, 32, 35, 36, 39, 40 |
| 15 | 5.6V | 2, 5, 7, 8, 10, 13, 15, 16, 18, 21, 23, 24, 27, 29, 31, 33, 35, 37, 39 |
| 16 | 0V | N/A |

Front Panel Lamp Controller Q1 - Q4 (2SC945)

| Reference Designator | Mode | E | В | С | | | | |
|-------------------------|----------|--------|------------|------------|----|-----|-----|-----|
| Q1 | RX TX | 0 0 | .7V .7V | 0 12.8V | | | | |
| Q2 | RX TX | 0 0 | 0 .7V | 12.8V 0 | | | | |
| | | | | | | E | В | С |
| Q3 | RX TX | 0 | 0 0 | 0 0 | PA | .1V | .6V | .1V |
| Q4 | RX TX | 0 0 | .6V .6V | 0 0 | PA | 0 | .1V | .6V |

NOTE: All voltage measurements are taken with the external power supply set at exactly 13.8 VDC.

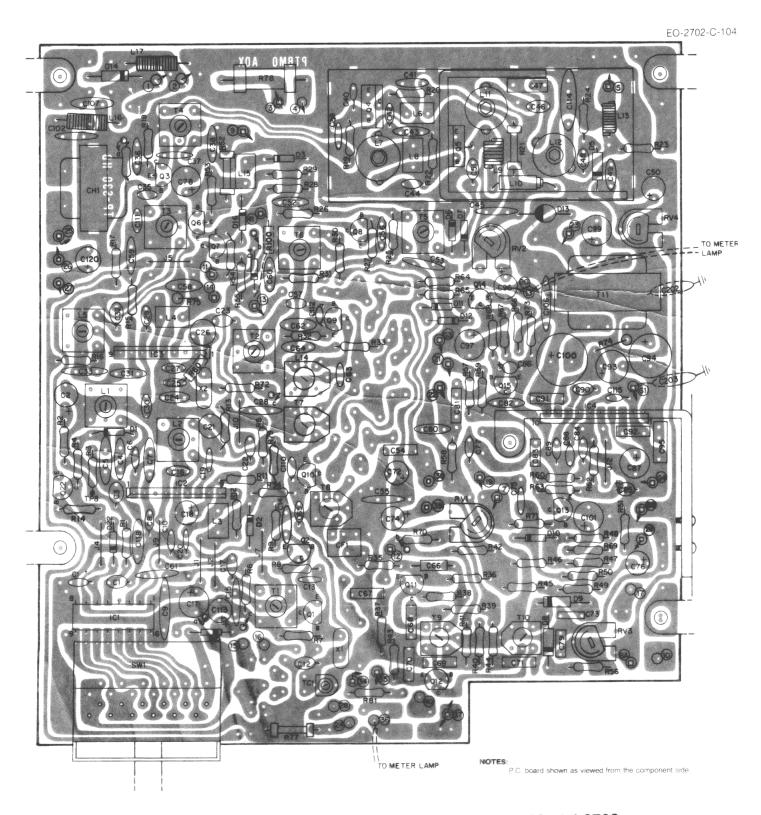


Figure 4-1. Main P.C. Board Component Outline, Model 2702

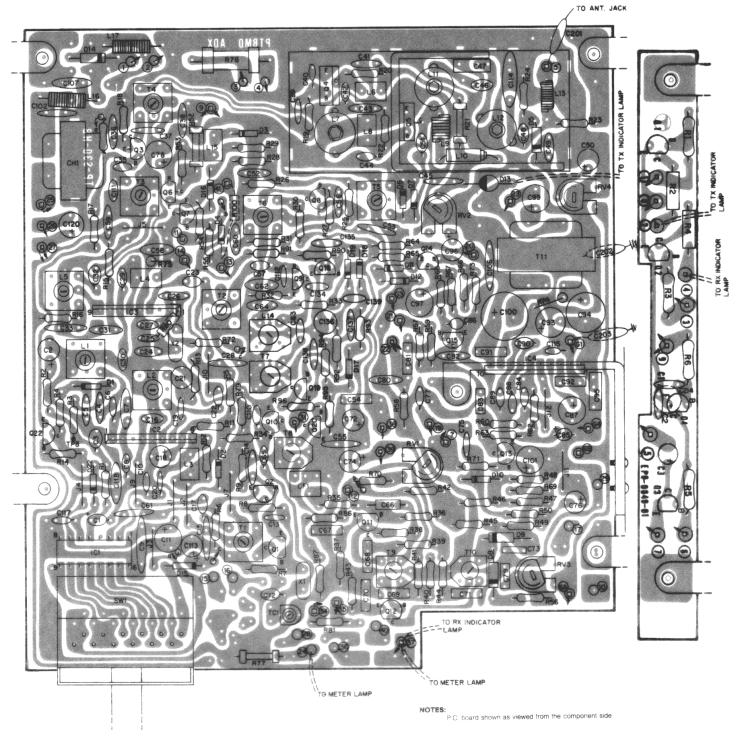


Figure 4-2. Main P.C. Board Component Outline, Model 2703