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Craig Model 4101 and 4102 Service Manual

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SERVICE MANUAL

4101 4102

MOBILE CITIZENS BAND TRANSCEIVER

 $\underline{S} \ \underline{P} \ \underline{E} \ \underline{C} \ \underline{I} \ \underline{F} \ \underline{I} \ \underline{C} \ \underline{A} \ \underline{T} \ \underline{I} \ \underline{O} \ \underline{N} \ \underline{S}$

GENERAL

Channels	.23
Frequency Range	26.965 to 27.255 MHz
Frequency Tolerance	<u>+</u> 0.005% from -30C to +50C
Power Source	13.8V DC + Ground
Semiconductors	20 Transistors & 20 Diodes

RECEIVER

Sensitivity	Better than 0.6uV for 10dB (s+n)/n
Adjacent Channel Rejection	
Selectivity	
Squelch	Adjustable threshold less than luV
Audio Output	3.5 Watts
Automatic Noise Limiter	Series Gate

TRANSMITTER

RF Output	4.0 Watts
Modulation Capability	100%
Output Impedance	
Spurious Attenuation	59dB Minimum

WARNING

FCC Rules require that ALL transmitter section adjustments, other than those supplied by CRAIG as front panel operating controls, be made by or under the supervision of the holder of an FCC First or Second Class Radio-Telephone Operator License.

Replacement or substitution of crystals, transistors, regulator diodes, or any other part of a specialized nature with parts other than recommended by CRAIG may cause the operator to be in violation of the technical regulations of Part 95 of the FCC Rules, or in violation of the Type Acceptance requirements of Part 2 of the rules.

A PRODUCT OF CRAIG CORPORATION

TRANSMITTER ALIGNMENT

GENERAL ALIGNMENT CONDITIONS:

- 1. WARM UP THE UNIT AND TEST EQUIPMENT AT LEAST 15 MINUTES BEFORE STARTING ALIGNMENT.
- 2. RF OUTPUT METER OR 50 OHM DUMMY LOAD SHOULD BE CONNECTED TO ANTENNA CONNECTOR.
- 3. COUPLING TO FREQUENCY COUNTER SHOULD BE AS LOOSE AS POSSIBLE.
- 4. ALL ADJUSTMENTS ARE MADE WITH 14.4 VOLT DC INPUT.

INSTRUMENTS REQUIRED:

- RF OUTPUT POWER METER (50 OHM, 5 WATTS)
- 2. FREQUENCY COUNTER
- 3. POWER SUPPLY (14.4V DC)
- 4. RF VTVM

STEP	SET TRANSMITTER TO -	CONNECT OUTPUT INDICATOR TO -	SET CHANNEL SELECTOR TO -	ADJUST	ADJUST FOR -
l	Transmit with no Modulation	RF VTVM between base of Q15 and ground.	СН. 13	L4, T8	Maximum
2		RF Power meter to antenna connector		L8,L10 T9,T10,L6	4.0 Watts Output
3 (4102 Only)				VR6	Needle of meter on the unit comes between 3 and 4 as calibrated on RF power meter.
4		Frequency counter to antenna connector through a suitable attenuator			Check frequency of all channels.

CAUTION

* Damage to other components may result if transmitter is adjusted for more than 4.0 Watts output.

RECEIVER ALIGNMENT

GENERAL ALIGNMENT CONDITIONS:

- 1. SIGNAL INPUT MUST BE KEPT AS LOW AS POSSIBLE TO AVOID OVERLOAD AND CLIPPING.
- 2. STANDARD MODULATION IS 400Hz at 30% AMPLITUDE.
- 3. A NON-METALLIC ALIGNMENT TOOL SHOULD BE USED FOR ALL ADJUSTMENTS.
- 4. SQUELCH CONTROL KNOB SHOULD BE SET AT EXTREME COUNTER-CLOCKWISE, UNLESS OTHERWISE SPECIFIED.

INSTRUMENTS REQUIRED

SIGNAL SOURCE:

- 1. RF SIGNAL GENERATOR
- OUTPUT INDICATORS:
- 1. AUDIO VTVM
- 2. OSCILLOSCOPE

STEP	CONNECT SIGNAL SOURCE TO -	CONNECT OUTPUT INDICATOR TO -	SET SIGNAL TO -	SET CHANNEL SELECTOR TO -		ADJUST	ADJUST FOR -
1	RF signal generator to base of Q6 (2nd mixer) through 0.0luF.	Audio VTVM across speaker voice coil.	455 kHz (Modulated)	Any channel	T3 T4 T5	2nd IF1 2nd IF2 2nd IF3	Maximum
2	RF signal generator to antenna connector	Audio VTVM across speaker voice coil.	27.115 MHz (channel 13, modulated)	Channel 13	L1 L2 T1 T2	lst IF1 lst IF2 RF RF	Maximum
3	RF signal generator with output level of 300uV to Ant. connector.				cont shou at e	(NOTE: SQ rol knob ld be set xtreme kwise.)	Adjust for open SQ point
4	RF signal generator with output level of 100uV to antenna connector.				VR	6	Adjust for "S-9" on "S" meter.
5	REPEAT ABOVE STEPS	TO OBTAIN MAXIMUM SE	ENSITIVITY.				

<u>PARTS PRICE LIST</u>

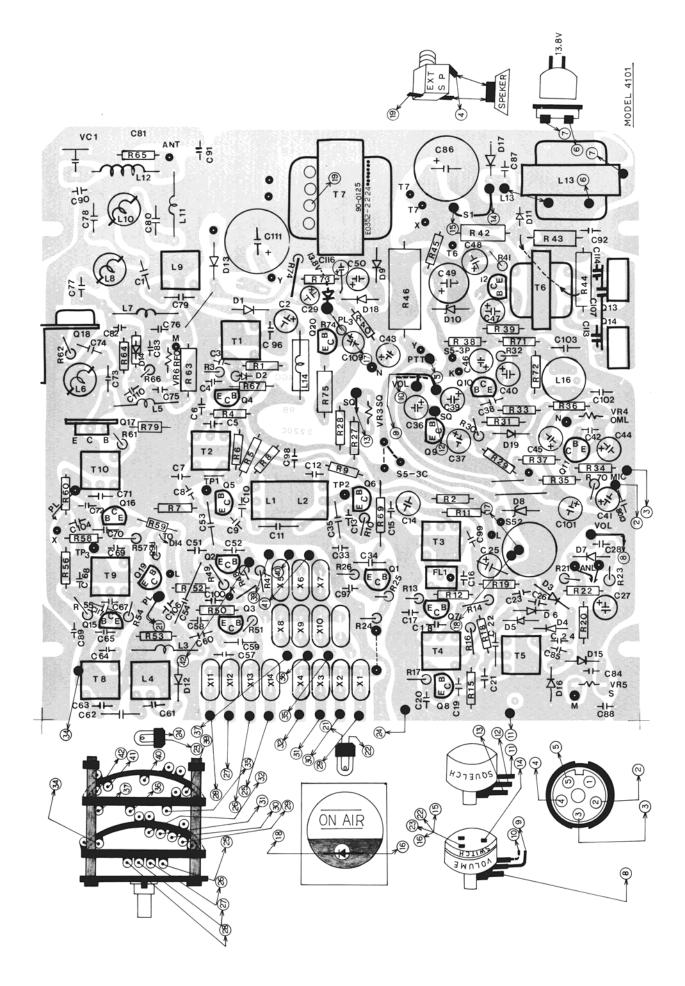
SUBJECT TO CHANGE WITHOUT NOTICE, USE ALL AVAILABLE NUMBERS AND COMPLETE DESCRIPTION WHEN ORDERING, INCLUDING MODEL NUMBER. * * * "THESE PRICES HAVE BEEN REVISED AS OF 10-3-75." * * *

Ref. No.	Craig Key No.		Mfr's Sugg Ret. Price	Ref. No.	Craig Key No.	Description	Mfr's Sugg Ret. Price
				AGING	101 101	beserperon	
				AGING			
	4101001 4101002	Individual Carton Styrofoam	2.95 1.95		4101012 4101033	Mtg Bracket Power Plug	2.95 2.65
	4101003	Microphone	16.00		4102001	Individual Carton	2.05
		Fuse, 2A	.35		4102002	Styrofoam	1.95
	4101004	Bkt, Mic Mtg	.65		C4932	Slide Mtg Bkt	9.95
		EXP	LODED	VIEW	PARTS		
1	NSP	Main Chassis	**	32	4101031	Plate, Mtg Bkt	.65
2 3	4101010 4101011	Cabinet, Top Cabinet, Bottom	4.45 4.30	33 34	4101032 4101033	Mtg Screw, Mtg Bkt	.35
4	4101012	Mounting Bracket	2.95	35	4101033	Plug, W/Power Cord Phone Jack, Ext Sp	2.65 1.45
5	4101013	Front Grille	4.75	36		Fiber Washer, M7	.25
6,7,8,9 10	9 4103009	Ass'y, CH Select Knob	3.95	37		Washer, M7	.25
10	4101014 4101015	Knob, Vol/Squelch "ON AIR" Modulation LE	.95	38		Toothed Nut, M7 (round Scr, PH M3x6	a) .25 .25
12	4101016	Plate, Modulation Sign	.50	40		Cushion Washer, M3	.25
13	4101017	Rotary Sw, CH Select (S		41		Blk Scr, PH M3x6	.25
14 15	4101018	Cont W/Sw, Vol (VR1,Sw)		43		Plastic Scr, PH M3x6	.25
16	4101019 4101020	Cont, Squelch (VR2) 6P Mic Connector	3.15 4.15	44		Scr, FH M3x6 Toothed Washer, M3	.25
17	SR106D	Modulation L.E.D.	1.45	46		Hex Nut, M3	.25
18	4101022	Lense, CH Indicator	.25	47		Hex Nut, M9	.25
19	4101023	Cap, Knob Support	.25	48		Toothed Washer, M9	.25
20 21	4101024 4101025	Bkt, Meter Mtg Speaker, 8 Ohm 0.5 W	.55 3.95	49 50		Hex Nut, M7 Plain Washer, M7	.25
22	4101026	Speaker Grille	.35	51	4101035	Mtg, CH Select Sw	.25
23	4101027	Connector Jack, Power	1.75	104	C4932	Slide Mounting Bracket	
24 25	4101028	Lamp, 14V 75mA	1.35	111	4102010	Modulation Meter	4.95
25	4101029 NSP	Bushing, Lamp Heat Sink	.30 **	112 114	4102011 NSP	Cabinet, Top Plate Spr, Mtg Bkt	4.45
27	NSP	Insulator, Transistors	**	115	4102012	Plate, Jacks & PCB Mtg	
28		Transistors	**	126	4102013	Bkt, Power So Mtg	.35
29 30	NSP	Heat Sink	**	127	4102014	Pin Connector Socket	2.95
31	4101030 4350017	Ass'y, Main P.C.B. W/Co Coaxial Ant. Socket	omp 72.95 3.95	130 139	3135017 4102015	Slide Rail PCB Connector, Power	.60 3.45
	4101100	Mic Plug	3.95			100 00000000000000000000000000000000000	5.45
			EMICON		RS		
D1,7	WG713	Diode "	.55	D20	SR106D	L.E.D.	1.45
D2,3,4, 5,6,9,1			.95	Q1,2,3, 4,5,6,7	2SC710	Transistor "	1.15
15,16,1				8,15,16			
D8,10	BZ090	Zener Diode	1.50		2, 2SC711		.95
D11 D12	1S1211 1S2473	Diode "	.85 1.85	19,20 Q11	" 2SD187	" Transistor	.95
D13,17	1N4002		.95	Q13,14	2SC1014	"	2.10 1.65
D18	VD1211	Diode	.50	Q17	2SC495		1.50
Q18	2SC1816	Transistor	4.00				
		CHOKES	COILS	& TR	ANSFOR	MERS	
L1,2	4101036	IFT, 42K10	1.95	L16	4101047	Choke Coil, K-58	1.40
L3,14	4101037	Choke Coil, 22uH	.65	Tl	4101048	HF Coil, C294DD	1.90
L4,T8 L5	4101038 4101039	HF Coil, 507SYI Choke Coil, 2.5uH	.75	T2 T3	4101049 4101050	HF Coil, C337BD IFT, AD86AD	1.90 1.85
L6	4101040	Violet HF Coil, S-18	.95	T4	4101051	IFT, E1A227B	1.85
L7	4101041	Choke Coil, 0.65uH	.65	т5	4101052	IFT, ElA146D	1.85
L8,10 L9	4101042	White HF Coil, S-18	.95	тб	4101053	Input Transformer	3.85
LJI	4101043 4101044	HF Coil, Z343QD Choke Coil, 0.22uH	.95 .65	T7 T9	4101054 4101055	Output Transformer HF Coil, C305BD	4.85 1.90
L12	4101045	Choke Coil, 0.85uH	.65	T10	4101056	HF Coil, CO42DD	1.85
L13	4101046	Choke Coil, K-10	1.45	1			
		VAR	IABLE	RESIS	TORS		
VR1	4101018	Vol Cont W/Swl 10k	3.15	VR5	4101060	Semi-Fixed Res, 50k	.75
VR2 VR3,4	4101019	Squelch Cont, 10k	3.15	VR6	4101061	Semi-Fixed Res, 100k	.75
VK3,4	4101059	Semi-Fixed Res, 10k	.75 CRYS	TALS			
Xl	4101062	Crystal, 9.545MHz	6.00	x8	4101069	Crystal, 17.115MHz	6.00
X2	4101063	" 9.555MHz	6.00	X9	4101070	" 17.165MHz	6.00
X3	4101064	" 9.565 MHz	6.00	X10	4101071	" 17.215MHz	6.00
X4 X5	410 1 065 4101066	" 9.585 MHz " 16.965 MHz	6.00 6.00	X11 X12	4101072	" 10.000MHz	6.00
X6	4101067	" 17.015MHz	6.00	x12 x13	4101073 4101074	" 10.010MHz " 10.020MHz	6.00 6.00
X7	4101068	" 17.065MHz	6.00	X14	4101075	" 10.040MHz	6.00

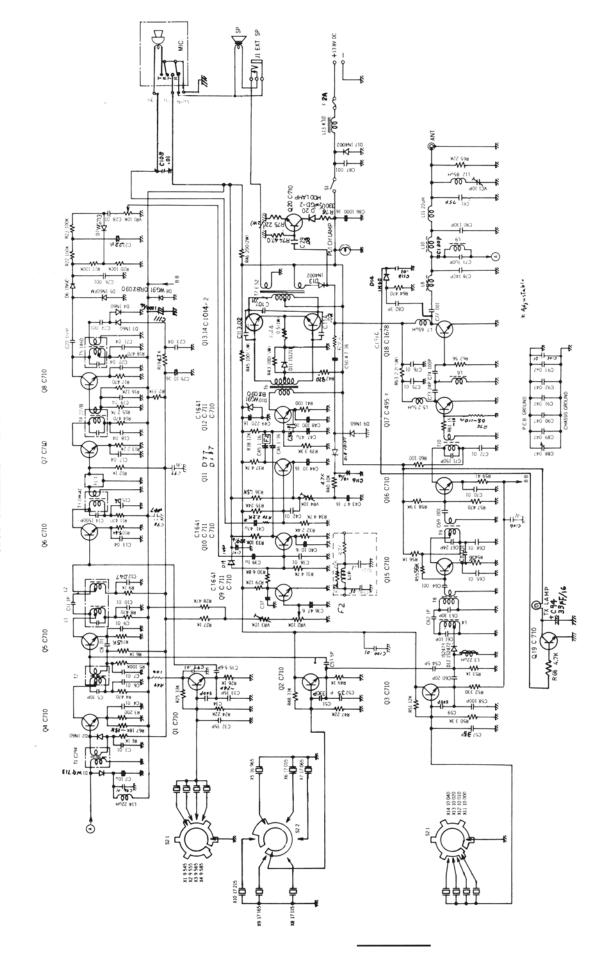
Ref. No.	Craig <u>Key No.</u>	Description	Mfr's Sugg <u>Ret. Price</u>	Ref. <u>No.</u>	Craig <u>Key No.</u>	Descriptio	<u>n</u>	Mfr' Sugg <u>Ret. Price</u>
		FILTERS	& VARIA	BLE C	CAPAC	ITORS		
VCl	4101057	Variable Cap, 10pF	1.95	FL1	4101058	Ceramic Fi	lter, LF-A8	2.95
<u>CAPACITORS</u>								
Ref.			Mfr's Sugg	Ref.				Mfr's Sugg
No.		Description	Ret. Price	No.		Description		Ret. Price
C1,63		Mica, 30pF/50V	.45	C34,59		Mica, 500pF/		.45
C2,25,4	40,44,	Electrolytic, 10uF/16V	.50	C35		" 5.6pF/		·
116	7 0			C36,43,5		Electrolytic		.50
C3,4,6	,/,8, 3,42,56,	Ceramic, 0.0luF/50V	.45	C37,39,4 109	15,46,		luF/50V	
65,68,1			.45	C41,47			0.47uF/50	
75,76,9				C41,47			100uF/16V	.60
	,105,106,			C49,101			220uF/16V	.65
	B,110,117			C51		Mica, 330pF	,	.05
C5,73,6		Mica, 24pF/50V	.45	C53,54		" 5pF/5		.45
C11		" lpF/50V	"	C60		" 20pF/		
C12,83,	,88,89,	Ceramic, .047uF/50V	"	C61		" 10pF/	50V	
90,91,9	92,93,			C62		Ceramic, 1pF	/50V	.45
98,118,	,119,120,		"	C71		Mica, 150pF/	50V	"
121			"	C78		" 140pF/	50V	*1
Cl3,17,		Mylar, 0.04uF/50V	"	C79		" 300pF/		
20,21,2	23,84		"	C80		" 130pF/		
C14		Plastic Film, 1500pF/50		C81		" 75pF/5		
C15		Ceramic, 0.04uF/50V	.45	C82		" 3pF/50		
C22,58,		Mica, 100pF/50V	.45	C86,111		Electrolytic	- /	
C24,26,		Ceramic, .00luF/50V		C94		"	33uF/16V	.65
77,85,8	37,122		"	C102		Mylar, 0.05ul	,	.45
C27		Electrolytic, 0.22uF/50		C103		" 0.luF,		"
C28		Mylar, 0.0luF/50V	.45	C113,114		Mylar, 0.02ul		.45
C29		Mylar, 0.03uF/50V		C32,33,5	2,57	Mica, 35pF/5	00	.45

RESISTORS, CARBON, OHMS, + 10%, W, 0.25¢ EACH, OR NOTED

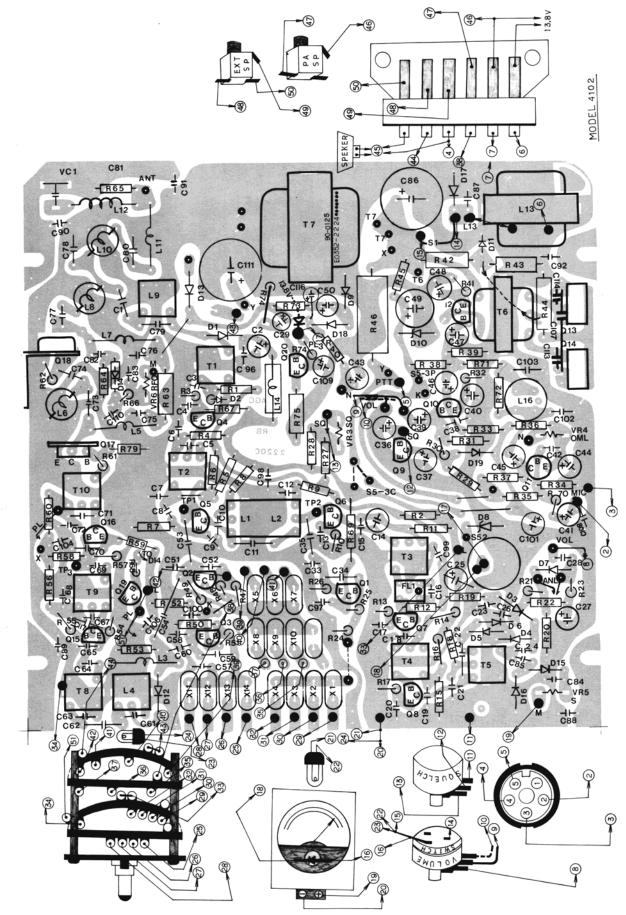
Ref.		Ref.		Ref.	
No.	Description	No.	Description	No.	Description
R1,6,9,12,26,	lk Ohms, 🛓 Watt	R24,47,65	22k Ohms, ½ Watt	R52	330 Ohms, ½ Watt
27,49,53,56		R28	47k " " "	R54,62	56 " " "
R2, 25,48	33k " " "	R30	6.8k " " "	R55	56k " " "
R3	200 Ohms " "	R32	2.4k " " "	R58	3.9k " " "
R4,8,11,14,17,	470 " "	R33,40	10k " " "	R59	47 " " "
18,57,64,71,74		R35	24k " " "	R61	10 " " "
R5,20,21,22,23	100k " " "	R38,51	12k " " "	R63 Solid R	es,2.2 " ½ Watt
R7,36,66	1.5k " " "	R39,50	3.3k " " "	R67	15k Ohms, 🛓 Watt
R10	5.6k " " "	R41,60,69,79	100 " " "	R68	4.7 " " "
R13,70	2.2k " " "	R42	Solid, 820 ½W	R72	10k " " "
R15	2.7k " " "	R43,45	" 100 ¹ 2W	R73	680 " " "
R16,29	12k " " "	R44 Oxide	Film, 0.5 W	R75 Solid Re	s, 22 Ohms, ½ Watt
R19,31,34,37	4.7k """	R46	200 Ohms, 2 Watt	R76 " "	330 Ohms, ½ Watt



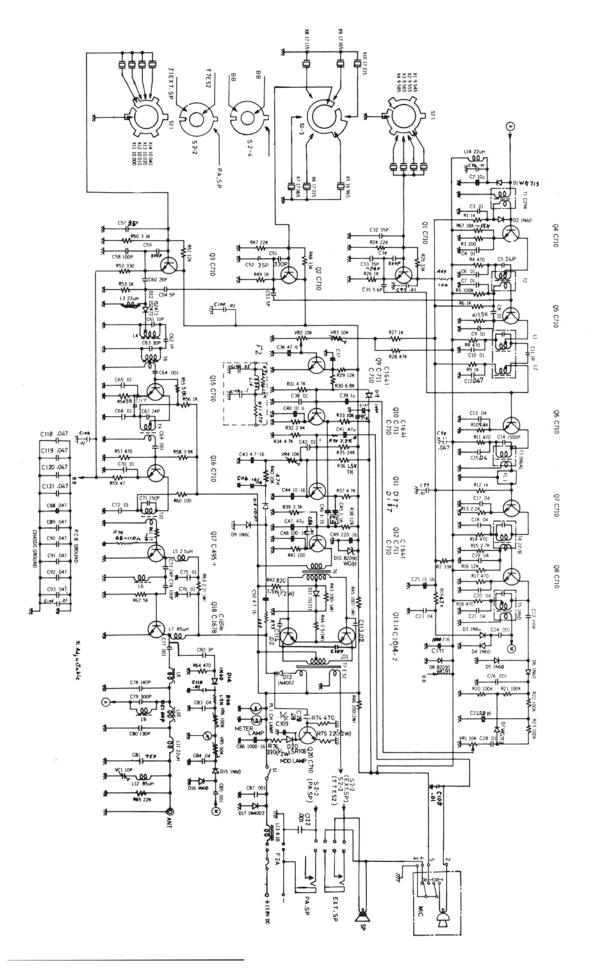
4101 P.C.B. LAYOUT



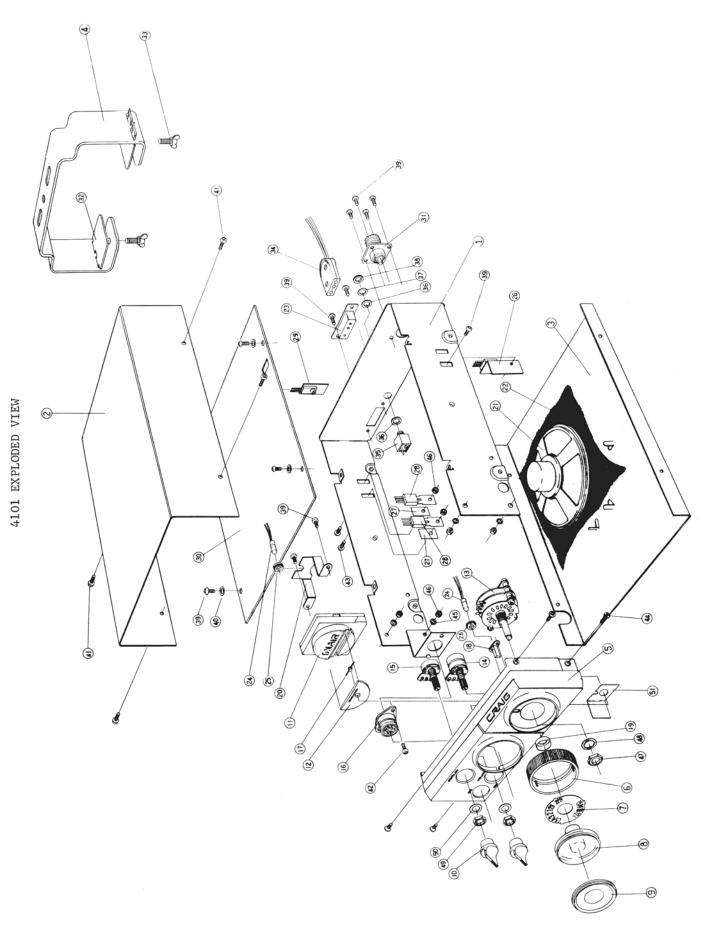




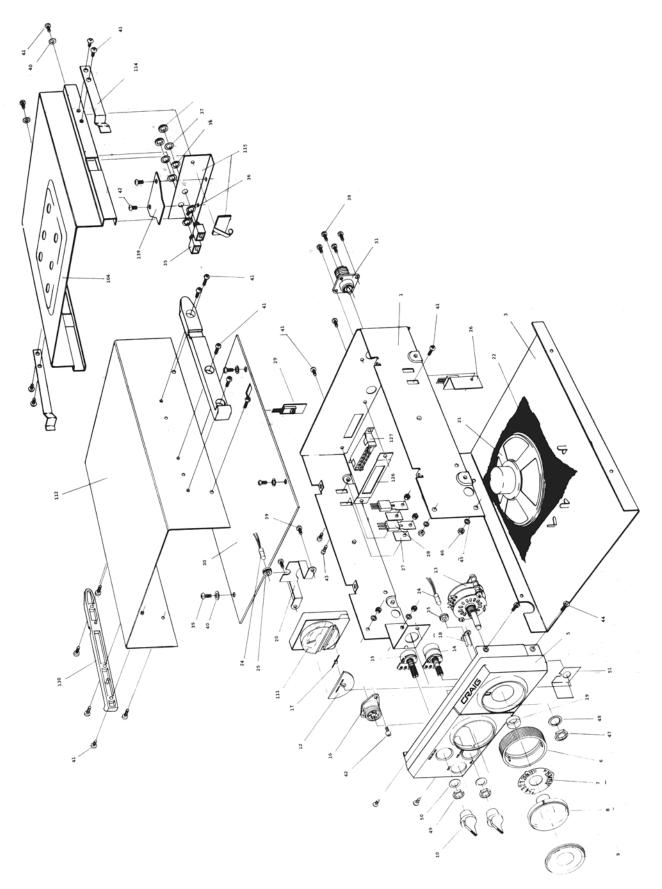
4102 P.C.B. LAYOUT



4102 SCHEMATIC DIAGRAM



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1052M Printed in U.S.A.

4102 EXPLODED VIEW