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Manufactured and Distributed by Hy-Gain de Puerto Rico, Inc. P.O. Box 68 State Hwy 31, Km. 4.0 Naguabo, Puerto Rico 00718



First Printing, February, 1976

Original edition, February, 1976 — PN 801097

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CHAPTER 1 — GENERAL INFORMATION

Introduction

This service manual contains all the information needed to service and repair the Hy-Gain, Hy-Range II transceiver (Model 671B). It does not cover models 671 and 671A; they are covered in a separate manual. Revision, addendum, and errata sheets will be published as needed. Insert them as required in the manual.

The Hy-Range II is a full 23-channel transceiver designed and type accepted for Class D Citizens Radio Service, as designated by the Federal Communications Commission (FCC).

It is a compact mobile unit, completely solid-state, and highly reliable, with low power consumption. Its crystal matrix frequency synthesizer provides immediate operation on all 23 channels. It features a delta tune switch, switchable automatic noise limiting, and output jacks for an external speaker, an optional telephone-style handset, and a PA speaker. Use the unit with 12 VDC (nominal), either negative or positive ground.

Warranty Service Department

For help with technical problems, for parts information, and information on local and factory repair facilities, contact the National Service Manager. When you write, please include all pertinent information that may be helpful in solving your problem. Address your letter to:

Hy-Gain Warranty Service Department 4900 Superior Street Lincoln, Nebraska 68504 attn: National Service Manager

The Warranty Service Department can repair any unit. But before you ship a unit to us, contact the National Service Manager first. Often a problem is field solvable with just a little extra help. This can save you lost time and shipping costs. Factory returns should be limited to the difficult problems.

How to Ship Returns

To return a unit, get a return authorization first. This is important. You will only delay the handling of your unit if you ship without it. If you must ship immediately, telephone or telex the National Service Manager to have him expedite the matter.

When you request return authorization, you may also request notification of completion of repairs. The notification will include a copy of the bill. If you pay the bill before we return your unit, you can save yourself the cost of a COD fee.

For warranty repair, prepare a letter in duplicate containing the following information (for out-of-warranty repair, delete items 2 and 3):

- 1. your name and address
- 2. purchaser's name and address
- 3. proof of purchase
- 4. serial number
- 5. a complete description of the problem
- 6. the return authorization

Then check the unit to see that all parts and screws are in place, and attach an envelope containing a copy of your letter directly to it so that we do not overlook this important

information. Wrap the unit and envelope in heavy paper or put them in a plastic bag. If the original carton is not available, place the unit in a strong carton that is at least six inches larger in all three dimensions than the unit. Fill the carton equally around the unit with resilient packing material (shredded paper, excelsior, bubble pack, etc.) Seal it with gummed paper tape, tie it with a strong cord, and ship it by prepaid express, United Parcel Service, or insured parcel post in the address given previously. Mail the original of the letter in a second envelope to that same address.

It is very important that the shipment be well-packed and fully insured. Damage claims must be settled between you and the carrier and this can delay repair and return of the unit to you.

All shipments to us must be sent PREPAID. We do not accept collect shipments. After the unit has been repaired, we will send it back to you COD unless you have prepaid the bill. Unclaimed or refused COD shipments will not be shipped until payment in full is received. Otherwise, these items become the property of Hy-Gain 60 days after refusal or return and will be sold for payment of charges due.

Units with unauthorized field modifications cannot be accepted for repair.

Purchase of Parts

Parts can be purchased from any Authorized Service Center or from the factory Warranty Service Department. When ordering, please supply the following information:

- 1. model number of the unit
- 2. serial number of the unit
- 3. description of the part
- 4. part number

| Speci | ifica | tions |
|-------|-------|-------|
|-------|-------|-------|

Gei

| General | |
|--------------------------|--|
| Channels | all 23 channels in the Citizens Band (26.965 MHz - 27.255 MHz) |
| Antenna impedance | , |
| | |
| Dimensions (HWD) | |
| Net weight | |
| Shipping weight | |
| Power requirement | . 11.5 VDC - 14.5 VDC, negative or positive ground |
| Receiver section | |
| Circuitry | dual conversion superheterodyne with rf amplifier stage and 455 kHz ceramic filter |
| Sensitivity | . 0.7 uV for 10 db (S + N)/N ratio |
| Intermediate frequencies | . 1 st IF — 11.275 MHz |
| momodate nequencies | 2nd IF — 455 kHz |
| Audio output | . 3 watts, maximum |
| Current drain, receive | |
| Transmitter section | |
| RF power output | . 4 watts |

Tra

| RF power output | . 4 watts |
|-----------------------------|---|
| Emission | |
| Spurious response rejection | . all harmonic and spurious suppression |
| , . | better than FCC and DOC requirements |
| Modulation | . AM, 90% typical |
| Current drain transmit | less than 1 amn @ 13.8 VDC |

Current drain, transmitless than 1 amp @ 13.8 VDC

Compliance Type Accepted under FCC Rules, Part 95 Type Approved, under DOC Specifications,

RCC-136 (Canada)

CHAPTER 2 — THEORY OF OPERATION

General

The theory of operation of the Hy-Range II is divided into three sections: the Crystal Matrix Frequency Synthesizer, the Receiver, and the Transmitter. The material presented here covers the functioning of the transceiver with a minimum of technical involvement. Although it is intended to be informative, we have not attempted to explain the engineering techniques and approaches that arrived at these circuit designs.

Crystal Matrix Frequency Synthesizer

The Crystal Matrix Frequency Synthesizer is an heterodyne oscillator that generates synthesizer frequencies for use in both the transmitter and receiver sections. Its output determines the channel on which the transceiver is operating.

The output of the synthesizer is determined by the particular pair of crystals from the crystal matrix that are selected by the channel selector switch, S2. This switch is set-up so that S2b switches to the next crystal each step, while S2a switches to the next crystal every fourth step. There are twenty-four pairs possible from this. However, the twenty-fourth position on the switch, located between channels 22 and 23 is used to switch the unit into the PA mode instead.

The outputs of the 23 MHz Oscillator, Q1, and of the 14 MHz Oscillator, Q3, are applied to the Synthesizer Mixer, Q2, to produce the 23 required synthesizer frequencies. Mathematically, this is expressed in the following formula:

```
where: f_s = synthesizer frequency, in MHz
f_{SO1} = synthesizer oscillator frequency, in MHz
f_{SO2} = second synthesizer oscillator frequency, in MHz
example:
given that - f_{SO1} = 23.290 \text{ MHz (X1)}
f_{SO2} = 14.950 \text{ MHz (X7)}
```

 $f_s = 38.240 \text{ MHz}$

This frequency will yield Channel 1 at the antenna jack after the appropriate intermediate stage mixing.

The synthesizer frequency from the Synthesizer Mixer is applied to both the Transmit Mixer and the First Receiver Mixer.

Receiver

The receiver is a dual-conversion superheterodyne, receiving AM signals from 26.965 MHz to 27.255 MHz. The operating channel is determined by the crystal matrix frequency synthesizer, which provides the first local oscillator frequency. A variable squelch circuit is included to quiet the receiver between transmissions.

In the receive mode, 13.8 VDC is supplied to IC1, Q12, Q13, Q14, Q15, and to Q10 (the AVR). The AVR supplies regulated voltage to the synthesizer stages, Q1, Q2, and Q3, and to the Second Local Oscillator, Q16. A bias voltage is also applied to the base of the Transmit Switch, Q11. This bias holds the Transmit Switch open, so that the transceiver circuits remain in receive.

AM signals are received by the antenna and enter the ratio at the antenna jack. The π -filter formed by L8, L9, C33, and C1 of the rear panel acts to match the antenna

impedance to the RF Amplifier, Q12. Signals in the 26.965 MHz - 27.255 MHz range are filtered out and amplified by the RF Amplifier and the tank circuit of C37/L10 that precedes it.

The output of the RF Amplifier and of the synthesizer frequency, which in this case could be called the "first local oscillator frequency," are applied to the First Receive Mixer, Q13.

This first set of two signals is mixed in the First Receive Mixer for an output of 11.275 MHz, which is the first i-f. Mathematically, this is expressed in the following formula:

```
f_{IF1} = f_{S} - f_{R}

where: f_{IF1} = first i-f, (11.275 MHz)
f_{R} = receive frequency, in MHz
f_{S} = synthesizer frequency, in MHz
```

The first i-f passes through the i-f tuned circuit of L12 and L13. This circuit helps obtain the desired selectivity. The first i-f is then applied to the Second Receive Mixer, D11, along with the output of the Second Local Oscillator, Q16 with X12. The delta tune switch, S3, switches the capacitance of X12 to change the frequency of Q16 either ±800 Hz. The second local oscillator frequency is 11.730 MHz.

These two signals are mixed in the Second Receive Mixer for an output of 455 kHz, which is the second i-f. Mathematically, this is expressed in the following formula:

```
f_{IF2} = f_{LO2} - f_{IF1}
where: f_{IF2} = \text{second i-f, (455 kHz)}
f_{LO2} = \text{second local oscillator frequency, (11.730 MHz)}
f_{IF1} = \text{first i-f, (11.275 MHz)}
or
f_{IF2} = 11.730 \text{ MHz} - 11.275 \text{ MHz}
= .455 \text{ MHz}
= .455 \text{ kHz}
```

The second i-f is fed to the Ceramic Filter, CF. It is then amplified by Q14 and Q15. They are the Second IF, First Stage and Second Stage Amplifiers, respectively. The amplified signal is then fed to the Detector, D8. (D5 is a signal overload protector.) The Detector recovers the audio from the modulation signal to yield an af output. The output is applied to the Automatic Noise Limiter (ANL), D6, and the Squelch Switch, Q19. The ANL can be switched in and out of the circuit by the front panel ANL switch, S2.

The squelch functions in the following manner. In the receive mode, a bias voltage from Q10 is applied to the base of Q19, as determined by VR2. In the absence of a signal, the base of Q19 is positive biased and it turns on. This biases the squelch transistor inside IC1, which turns off the Audio Amplifier and results in squelching of the receiver.

The output of the ANL goes through the volume control, VR1, and is RC-coupled to pin 6 of the Audio Amplifier, IC1. The amplified af output from pin 10 goes through the audio transformer, T1, to be applied to the speaker jacks and the speaker.

Transmitter

The operating channel is determined by the crystal matrix frequency synthesizer. The synthesizer frequency is heterodyned with the offset oscillator frequency to yield the transmit frequency. This frequency is then amplified by a three-stage power amplifier.

T/R switching to the transmit mode is done in the following manner. When the PTT switch is closed, the base of the Transmit Switch, Q11, is grounded via that switch. This prevents biasing of Q11, and therefore it is closed. Regulated voltage from the Automatic Voltage Regulator (AVR), Q10, can then be supplied through Q11 to Q4, Q5, Q6, and Q7. Since the RF Power Amplifier is in class C type, it will conduct only when rf is applied to the bases of Q8 and Q9. Therefore, it is not necessary to provide switching for the 13.8 VDC supplied to it at all times. Thus, with the PTT switch closed and rf applied to Q8 and Q9, the transceiver is in the transmit mode.

The synthesizer frequency is applied to the Transmit Mixer, Q5, along with the 11.275 MHz output of the Offset Oscillator, Q4 with X11. The synthesizer frequency is determined by the channel selector switch, S2, as explained in the synthesizer section of this chapter. These two frequencies are mixed to yield the transmit frequency. Mathematically, this is expressed in the following formula:

```
f_T = f_S - f_O

where: f_T = transmit frequency, in MHz
f_S = synthesizer frequency, in MHz
f_O = offset oscillator frequency, (11.275 MHz)
```

The transmit frequency from this mixer passes through the filter circuit of L4 and L5 and is then applied to the Pre-drivers, Q6 and Q7. This filter circuit removes part of the undesirable spurious signals from the transmit frequency.

The Pre-drivers of Q6 and Q7 and the Driver, Q8, form two stages of voltage amplification leading to the final stage. The filter circuit of L6 follows Q6, and L7 follows Q7. These two circuits filter out the rest of the undesirable spurious signals to be removed from the transmit frequency.

From the Driver, the signal is applied to the third stage of amplification, the RF Power Amplifier, Q9. This is current amplifier that raises the transmit signal to an output of four watts. Its output is applied to the π -filter of L8, L9, C1 of the rear panel, and C3, and then to the antenna jack. The π -filter constitutes an antenna impedance-matching circuit.

The transmit signal is modulated in the following manner. Microphone output is applied to pin 6 of the Audio Amplifier. The resulting af is applied to the collectors of Q8 and Q9 through the secondary coil of the audio output transformer, T1.

CHAPTER 3 — ALIGNMENT

General

These procedures must be followed in order to properly align the Hy-Range II transceiver. Alignment should not be undertaken unless the technician has adequate test equipment and a full understanding of the circuitry of the transceiver.

IMPORTANT:Tuning adjustment of this transceiver "shall be made by or under the immediate supervision and responsibility of a person holding a first- or second-class commercial radiotelephone operator license," as stipulated in Part 95.97(b) of the FCC Rules and Regulations.

The procedures are divided into two main sections: Receiver Alignment, and Transmitter Alignment. See *Tools and Equipment* below for a complete list of recommended equipment.

These procedures assume that voltages are present at all points of the unit. If not, troubleshoot it before continuing.

NOTE: The ferrite cores in the tuning coils are rather easily chipped or broken. Therefore, always use care when inserting an alignment tool in the tuning coil; insert it straight into the core.

Tools and Equipment

The following tools and equipment (or their equivalents or better) are recommended for use in aligning the Hy-Range II (all instruments must be correctly calibrated):

GC 8728-A — alignment tool
GC 9304 — alignment tool
GC 9440 — alignment tool
Heathkit IP-2720 power supply
Simpson 260 VOM
Heathkit IM-28 VTVM with PK-3 RF probe
Heathkit IB-1101 frequency counter
Tektronix 465 oscilloscope
Waters 334-A dummy load wattmeter
Zodiac U-2 signal generator

Receiver Alignment Procedures

Refer to Figure 3-1 or Figure 3-2 for the location of components to be adjusted during receiver alignment.

Sensitivity Adjustment

- 1. Turn the transceiver off.
- Adjust the power supply output for 13.8 VDC. Then connect the transceiver power wires to it. Unplug the microphone from the transceiver.
- Set the signal generator frequency for 27.115 MHz with 1 kHz, 30% modulation and the attenuator set at minimum. Then correct the generator to the transceiver antenna jack.
- 4. Turn the transceiver on. Set the channel selector on channel 13 (27.115 MHz).
- 5. Raise the signal generator attenuator output to at least 10 uV (or as much as 100 uV, if needed).

CAUTION

If you begin adjustment with more than 10 uV input, reduce the output level of the signal generator as the receiver cans are peaked to prevent readings from exceeding full scale.



- Adjust coils L10, L11; L12, L13, L14, L15 and L16 for maximum reading on the transceiver meter.
- 7. Repeat step 6 until no further improvement is obtained.

Tight Squeich Adjustment

- 1. Set the signal generator frequency for 27.115 MHz with 1 kHz, 30% modulation, and set the attenuator at minimum.
- 2. Set the channel selector on channel 13 (27.115 MHz). Set the squelch control on tight (fully clockwise).
- 3. Raise the signal generator attenuator output to 100 uV.
- 4. Adjust RV1 so that tight squelch just breaks with the 100 uV input.

S Meter Adjustment

- 1. Set the signal generator attenuator output at 100 uV.
- 2. Adjust the RV3 for a meter reading of 9 on the upper scale.
- Turn the transceiver off and disconnect the test equipment. This completes the receiver alignment.

Transmitter Alignment Procedures

Refer to Figure 3-3 or Figure 3-4 for the location of components to be adjusted during transmitter alignment.

NOTE: Be sure to perform any indicated prerequisite procedures first, before continuing with the desired procedures.

Aligning and Checking the 23 MHz and 14 MHz Oscillators

test equipment needed:

Heathkit IP-2720 power supply Waters 334-A dummy load wattmeter Simpson 260 VOM Heathkit IB-1101 frequency counter

- 1. Turn the transceiver off.
- 2. Connect the dummy load to the antenna jack.
- Adjust the power supply output for 13.8 VDC. Then connect the transceiver power wires to it.
- 4. Turn the transceiver on. Set the channel selector on channel 13.
- 5. Key the transmitter with the microphone PTT button.
- Adjust L1 so that its core is flush with the top of the can.
- 7. Touch the VOM probe to the emitter of Q1. Turn the core of L1 clockwise until a jump in emitter voltage is observed. This is the oscillation starting point. Turn the core of L1 one-half turn further clockwise beyond that point.

NOTE: To insure accurate readings, be sure to connect the VOM ground lead to p.c. board ground, not the chassis frame; because the unit has a floating ground.

- 8. If desired, the frequency may be checked by touching the frequency counter probe to the emitter of Q1. There should be a reading of 23.440 MHz \pm 300 Hz.
- 9. The 14 MHz Oscillator may also be checked at this time, if desired. Touch the frequency counter probe to the collector of Q3. There should be a reading of $14.950 \text{ MHz} \pm 300 \text{ Hz}$.

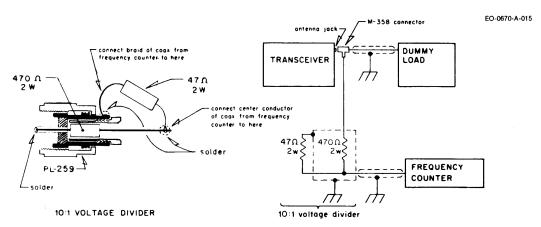
NOTE: Use a low capacity probe when measuring these frequencies. A high capacity probe can cause the oscillators to go off-frequency.

Output Frequency Check and Adjustments

All transmit channel frequencies should be within ±800 Hz of the specified channel frequencies at the antenna jack per FCC requirements. There are two ways to correct deviations in excess of this. If all the frequencies are off in the same direction — all high or low — they can be corrected by adjustments made to the Offset Oscillator. If a multiple of four channels or of six channels is off, the Crystal Matrix has one or more crystals that must be replaced.

A. Frequency Check

- 1. Turn the transceiver off.
- 2. Connect the dummy load and frequency counter to the antenna jack as shown below:



3. Key the transmitter with the microphone PTT button and check the frequency of each channel per the chart below:

MHz Channel Channel MHz 26.965 13 26.975 14 3 26.985 15 27.135 27.005 16 27.155 27.015 5 17 27.165 6 27.025 18 27.175 27.035 19 27.185 8 27.055 20 27.205 q 27.065 21 27.215 27.075 10 22 27.225

CHANNEL FREQUENCY

4. If all the frequencies tend to be off in the same direction, follow B below. If a multiple of four or six channels are off, follow C below.

27.085

27.105

11

27.255

B. Adjusting the Offset Oscillator

- 1. To raise all the channel frequencies first check for a jumper installed at C13 or C14, either above or below the p.c. board. If present, remove it, install a 270 pF capacitor at C13, and recheck all channel frequencies. If they still need to go higher, replace C13 with a lower value capacitor and then check all frequencies again.
- 2. To lower all the channel frequencies first check for a jumper installed at C14, either above or below the p.c. board. If present, the frequency cannot be lowered because it is already as low as it can go. In this case, replace X11 and then go back to Part A, Step 3. If there is no jumper, replace C13 with a higher value capacitor and recheck all channel frequencies. If the frequencies are not low enough, install a additional capacitor at C14 and recheck all frequencies. If the frequencies are still low enough, replace C13 and C14 with a jumper and recheck all channel frequencies again.

C. Correcting Synthesizer Frequencies

 Determine which channels are off-frequency and replace the appropriate crystals with a good crystal as indicated in the chart below:

| Off-frequency or Defective | Replace Crystal |
|----------------------------|------------------|
| CH 1-4 | X1 - 23.290 MHz |
| CH 5-8 | X2 - 23.340 MHz |
| CH 9-12 | X3 - 23.390 MHz |
| CH 13-16 | X4 — 23.440 MHz |
| CH 17-20 | X5 — 23.490 MHz |
| CH 21-23 | X6 - 23.540 MHz |
| CH 1, 5, 9, 13, 17, 21 | X7 - 14.950 MHz |
| CH 2, 6, 10, 14, 18, 22 | X8 - 14.960 MHz |
| CH 3, 7, 11, 15, 19 | .X9 — 14.970 MHz |
| CH 4. 8. 12. 16. 20 | X10-14.990 MHz |

2. Recheck all channel frequencies.

RF Output Adjustment

- 1. Set the channel selector on channel 13.
- 2. Key the transmitter with the PTT button.
- 3. Reduce the power supply voltage for a wattmeter reading of exactly 0.5 watt. This unsaturates the cans to get the sharp peaks needed to adjust them.
- 4. Adjust L2, L3, L4, L5, L6 and L7 for maximum readings on the wattmeter.
- 5. Repeat step 4 until no further improvement is observed.
- Change the channel selector to channel 23 and raise the power supply voltage to 13.8 VDC.
- 7. Adjust L8 and L9 for maximum readings on the wattmeter.
- 8. Repeat step 7 until no further improvement is observed.
- Back off L9 (counterclockwise) for a reading of 4.0 watts. Maximum total current at this setting must not exceed 950 mA. Readjust L8 also if necessary to meet this specification.

Modulation Adjustment

prerequisite procedure: RF Output Adjustment

- Connect the oscilloscope probe to the center lead of the backside of the antenna jack.
 Connect the ground lead to the chassis wrap-around.
- 2. Key the transmitter with the PTT switch and whistle into the microphone. Note the oscilloscope display and adjust RV2 for 90% modulation (valleys are 90% of peaks).

Spurious Frequencies Check

prerequisite procedures: RF Output Adjustment Modulation Adjustment

- 1. Key the transmitter with the PTT switch and whistle into the microphone. Note the oscilloscope display. There should be no irregularities on any portion of the wave pattern.
- 2. Re-do the RF Output Adjustment procedure if any irregularities are noted. The output signal should be a clean, smooth pattern.

Meter Adjustment, Power Scale

prerequisite procedure: RF Output Adjustment

- 1. Key the transmitter with the PTT switch. Adjust RV4 for the same reading on the transceiver meter power scale as is shown on the wattmeter (calibrated instrument).
- 2. Unkey the transmitter, turn the transceiver off, and disconnect the test equipment. This completes the transmitter alignment.

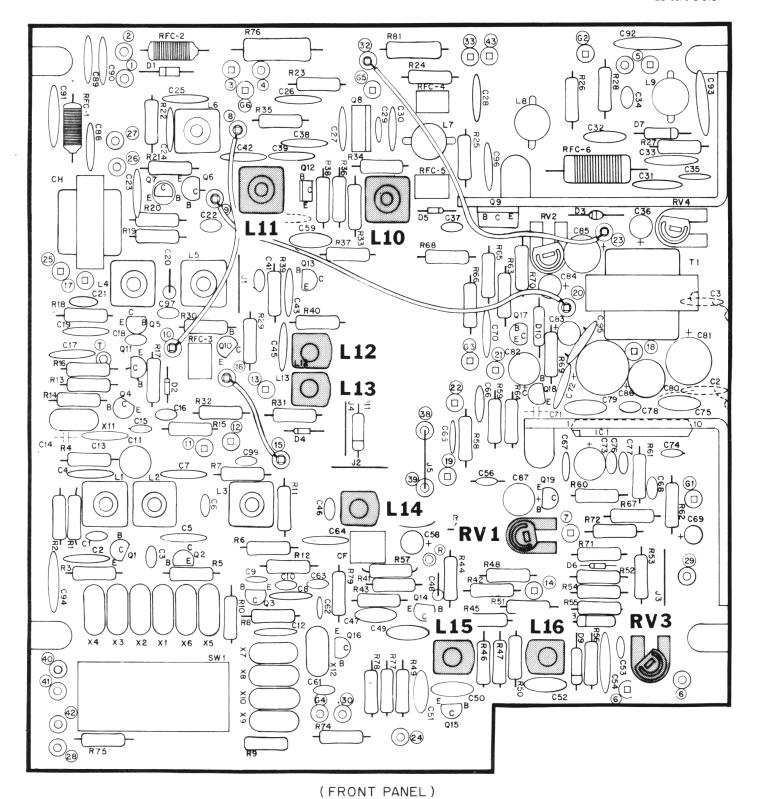
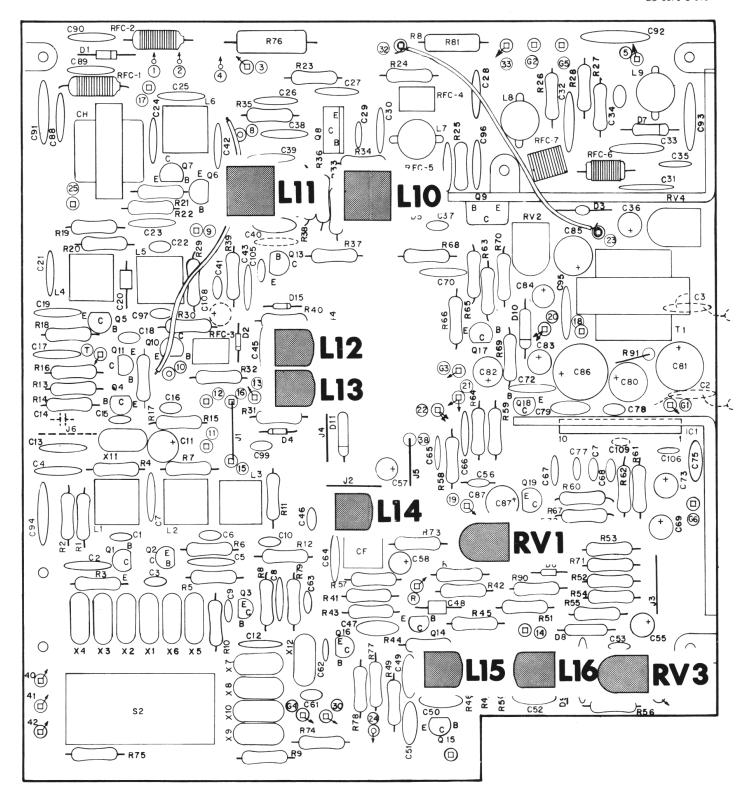
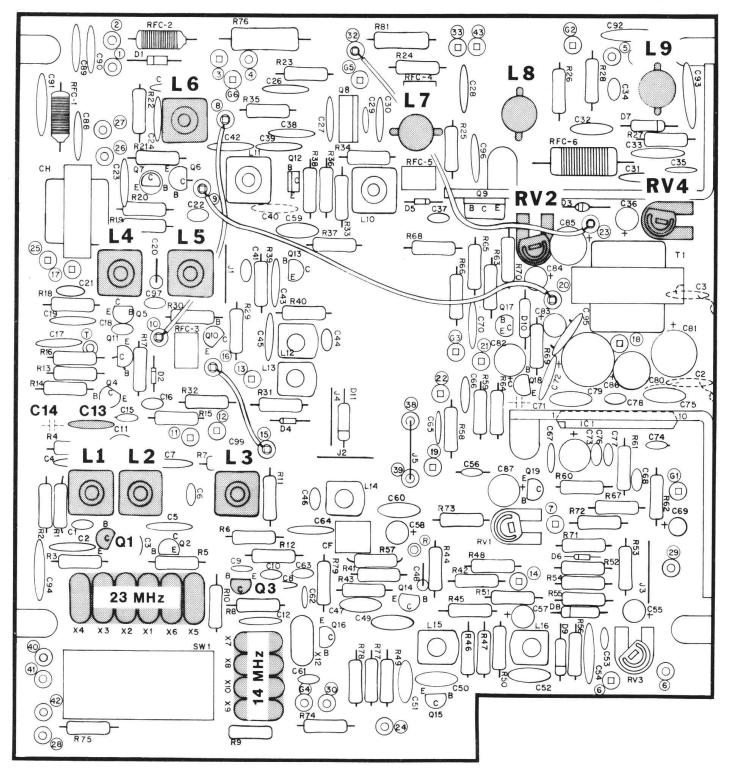


Figure 3-1. Components to be Adjusted for Complete Receiver Alignment, Stages 1,& 2



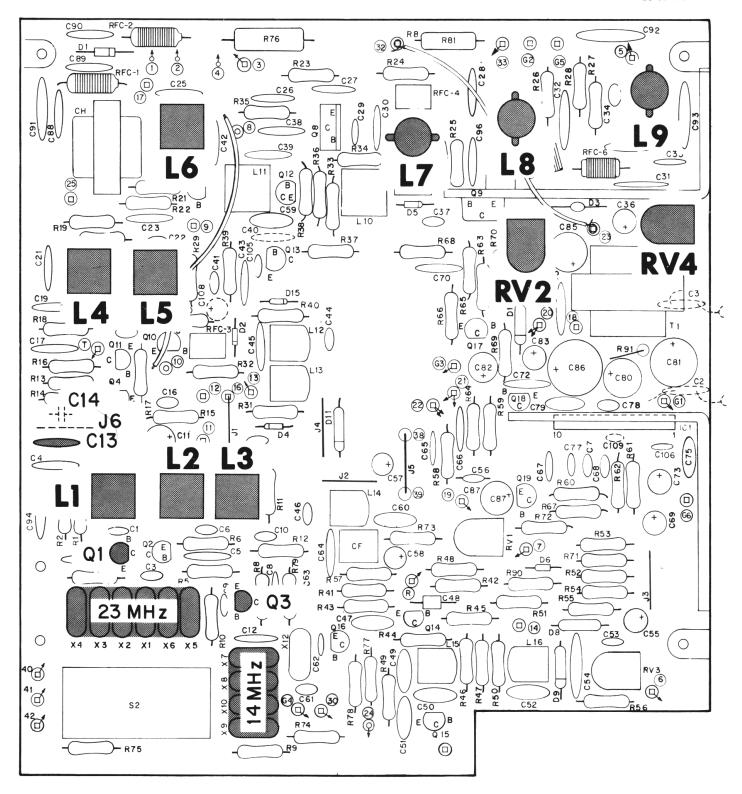
(FRONT PANEL)

Figure 3-2. Components to be Adjusted for Complete Receiver Alignment, Stages 3 & 4



(FRONT PANEL)

Figure 3-3. Components to be Adjusted for Complete Transmitter Alignment, Stages 1 & 2



(FRONT PANEL)

Figure 3-4. Components to be Adjusted for Complete Transmitter Alignment, Stages 3 & 4

APPENDIX

Description of the Different Models of the 671

There are three models of the 671 transceiver. In addition, one model has a separate marketing designation and four stages of engineering development. The first model is called simply the 671. It was followed by the 671A. The only difference between the first two models is the fact that the 671A does not have a VFO jack.

The third model is the 671B. However, the differences between it and the first two models are substantial. Therefore, service information for this third model has been provided in this manual rather than including it in a revision of the earlier manual.

The marketing designation mentioned above is a black-on-silver label on the back of some of the 671B units that reads "671B-PR." For the purposes of this manual, this designation can be ignored.

There are four engineering stages of the 671B. The basic circuitry of all four, however, is unchanged. Briefly, here are the key differences between these four stages. Stages 1 and 2 share the same p.c. board. Stages 3 and 4 share a different p.c. board. Stage 1 used a TA7205P for the audio IC. Limited supply caused a change to BA511A's for Stages 2 and 3 and finally to BA521's for Stage 4. The rest of the component changes are related to the audio IC, except for certain ones relating to the rf power output stage and a few incidental changes.

Detailed Information on the Four Stages of the 671B

To differentiate quickly between the four stages, check the bottom of the units transceiver board for its part number and the audio IC for its type number and compare them against this listing:

| Stage 1 | EPO-0646-01 | TA7205P |
|---------|--------------|---------|
| Stage 2 | | BA511A |
| Stage 3 | EPO-0646C-01 | BA511A |
| Stage 4 | | BA521 |

The chart below is a complete listing of the components that differ from one stage to the next, and what those differences are. The component location drawings should be referred to along with this chart to aid in differentiating the stages. Finally, at the back of the manual, there is a separate schematic for each of the four stages.

1

ENGINEERING CHANGES CHART

1

| Component ~ | 1st Stage | 2nd Stage | 3rd Stage | 4th Stage |
|-------------|--|--|----------------------|----------------------|
| p.c. board | EPO-0646-01 | EPO-0646-01 | EPO-0646C-01 | EPO-0646C-01 |
| IC1 | TA7205P | BA511A with extender p.c. board | BA511A | BA521 |
| T1 | ETA-0066 | TBG25B004W | TBG25B004W | TBG25B004W |
| C27 | 330 pF | 330 pF | 390 pF | 390 pF |
| C56 | 2200 pF | .047 <i>u</i> F | .047 <i>u</i> F | 2200 pF |
| C57 | 3.3 <i>u</i> F, 25 V (under p.c. board) | 3.3 <i>u</i> F, 25 V (under p.c. board) | 3.3 <i>u</i> F, 25 V | 3.3 <i>u</i> F, 25 V |
| C69 | 3.9 <i>u</i> F, 25 V | 5.6 <i>u</i> F, 25 V | 5.6 <i>u</i> F, 25 V | 5.6 <i>u</i> F, 25 V |
| C74 | 100 pF | - | _ | - |
| C78 | 100 pF | 390 pF | 390 pF | 390 pF |
| C105 | · . | - | 39 pF | 39 pF |
| C106 | _ | - | .01 <i>u</i> F | .01 <i>u</i> F |
| C107 | ! — | 1 – | 100 pF | 100 pF |

ENGINEERING CHANGES CHART (cont'd)

| Component | 1st Stage | 2nd Stage | 3rd Stage | 4th Stage |
|-----------|------------------------------|------------------------------|--|------------------------------|
| C108 | _ | _ | 10 <i>u</i> F, 16 V (under p.c. board) | 10 <i>u</i> F, 16 V |
| C109 | _ | _ | 390 pF (under p.c. board) | 390 pF (under p.c. board) |
| C110 | _ | _ | | 0.1 uF (under p.c. board) |
| D15 | 1S1555 (under p.c. board) | 1S1555 (under p.c. board) | 1S1555 | 1S1555 |
| R44 | 33 k | 33 k | 47 k | 47 k |
| R46 | 4.7 k | 4.7 k | 3.3 k | 3.3 k |
| R49 | 330 | 330 | 220 | 220 |
| R50 | 470 | 470 | 47 | 47 |
| R58 | 5.6 k | 3.3 k | 3.3 k | 3.3 k |
| R62 | 47 | 4.7 | 4.7 | 10 |
| R73 | 12 k | 12 k | 15 k | 15 k |
| R90 | 390 k (under p.c. board) | 390 k (under p.c. board) | 220 k | 220 k |
| R91 | _ | 100 (under p.c. board) | 100 | 100 |
| RFC4 | 15 <i>u</i> H | 15 <i>u</i> H | 2.2 <i>u</i> H | 2.2 uH |
| RFC7 | <u> </u> | _ | 0.55 <i>u</i> H | 0.55 <i>u</i> H |