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### Cobra 89XLR Service Manual

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#### Alignment of Receiver Portion

#### 1. Test equipments required

- Signal generator (455 KHz and 27 MHz band, 1,000 Hz 30% amplitude modulation and 50 0hm output impedance)
- b. AF output meter
- c. Oscilloscope (AF)d. Dummy load (80hm, 10 Watt, resistive)

#### 2. Alignment procedure

		CONNECTIONS			•	
STEP	PRESET TO	SIGNAL GENERATOR	OUTPUT METER	ADJUSTMENT	REMARKS	
1	ANL:OFF SQL:Min. VOL:Max.	To base of TR3 thru 0.0luF Cap. Freq:455	To Ext. SPKR Jack (J304)	L6, L7, L8	Adjust L6, L7 and L8 for the maximum AF out- put	
2	Same as Step 1, Channel 19	To Ant. connector (J301) Freq: 27.185 MHz	Same as step 1	L1, L2, L3, L4	Adjust L1, L2, L3 and L4 for the max. AF output	
3	Same as Step 2	Same as Step 2 and output: 0.9uV	Same as step 1	VR2	Adjust VR2 to obtain 2V AF output	
4	ANL:Off SQL:Max. VOL:Max. Channel 19	Same as Step 2 and Output 500uV	Same as Step 1	VR3	Adjust VR3 to obtain 2V AF output	
5	Same as step 2	Same as step 2 and out- put: 100uV	Same as step 1	VR1	Adjust VR1 to obtain "S 9" indication on "S" meter	

Repeat the above adjustments, in order to confirm if the 6 adjustments were made correctly.

#### Alignment of Transmitter Portion

#### 1. Test equipment required

- RF Output Power Meter
  50 OHM load and attenuator
  Oscilloscope (0 30 MHz)
  Frequency counter (0 -30 MHz)
  Audio frequency signal generator
  Audio frequency Milli-Volt Meter
  Harmonics Meter
- g.

#### 2. Alignment procedure

STEP	PRESET TO	CONNECTIONS	ADJUSTMENT	REMARKS
1		Oscilloscope to -the base of TR8 (TP-3)		Adjust L18 for the Maximum indication of carrier on oscilloscope
2		Oscilloscope to -secondary of Ll (TP 3)		Adjust L17 for the maximum indication
3	Same as step 2	RF output power meter to ANT jack (J301)	L16 L15 L12	Adjust L16, L15 and L12 for the maximum indication on RF output power meter
4	Same as step 2	Same as step 3	L18 L17 L16 L15 L12 L11	Adjust L18, L17, L16, L15 L12 and L11 for the maximum reading
5	Same as step 2	Same as step 3	L12	Adjust L12 to obtain RF output power of 3.8 watt by rotating the slug core clockwise
6	Same as step 2	Same as step 3	VR4	Adjust VR4 for a proper indication on RF power meter
7	Same as step 2	Harmonics meter ANT jack (J301)		Adjust L10 for the minimum reading of 2nd harmonics

#### 89 XLR Alignment of Transmitter Portion

STEP	PRESET TO	CONNECTIONS	ADJUSTMENT	REMARKS
8	Transmitter mode no modulation	Frequency counter to ANT Jack (J301) thru a suitable load and attenuator	r	Check frequency of channels
9	Transmitter mode, channel 19 AF input of 1000 Hz 10mV to mike jack	Oscilloscope to ANT. jack thru a suitable load and attenuator AF generator to mike jack (J401)	V R 5	Adjust VR5 to obtain 95% modulation

#### ALIGNMENT PROCEDURES

#### Alignment of Built-In DC Power Supply

For the unit capable of being operated from AC power source.

- 1. Test Equipment Required
  - a. DC Voltmeter (15V full scale)
- 2. Alignment Procedure

STEP	PRESET CONDITION	CONNECTIONS	ADJUSTMENT	REMARKS
1	Channel 19	DC voltmeter to the emitter of TR201		
2	Same as step l	AC power cable to 117V/60Hz source	VR201	Adjust VR201 on the power supply board to obtain 13.8V on the DC voltmeter.

#### Alignment of P.L.L. Portion

#### 1. Test equipment required

- a. Oscilloscope (0 50 MHz)
  b. Frequency counter (0-50 MHz)
  c. DC volt meter (10 volts maximum, 100K ohm/volt)

#### 2. Alignment procedure

STEP	PRESET TO	CONNECTIONS	ADJUST- MENT	REMARKS
1	Channel 19	Oscilloscope to secondary of L5 (TP1)	L5	Adjust L5 for the maximum indication on oscilloscope
2	Same as step 1	Frequency counter to secondary of L5 (TPI)	VC1	Adjust VC1 to obtain 10.240 MHz indication
3	Same as step 1	DC Volt meter to pin No. 5 of IC5 (TP5)	L20	Adjust L20 to obtain approx. 3.0V reading
4	Same as step l	Oscilloscope to secondary of L21 (TP6)	L21	Adjust L21 for the maximum indication
5	Same as step 1	Frequency counter to	L24	Adjust L24 to obtain 37.880 MHz indication

