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#### Cobra 23 Plus Service Manual

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# SERVCE MANUAL

Sobras 23 PLUS CB RADIO

America's Most Recognized Name In CB Communication



**MODEL 23 PLUS** 

6500 West Cortland Street • Chicago, Illinois 60635 (312) 889-8870 • Chicago, Illinois 60635 TELEX: 244-332

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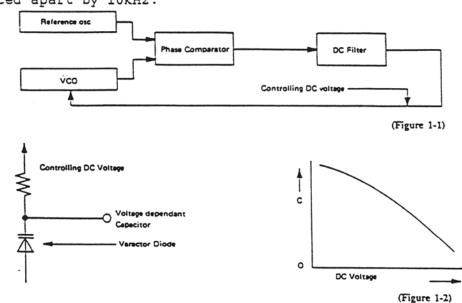
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#### 1. OPERATING THEORY OF P.L.L. FREQUENCY SYNTHESIZER

#### 1-1 Fundamental Theory of PLL Circuitry

The purpose of P.L.L. (Phase Locked Loop) circuit is to generate multiple number programmable frequencies from a signal reference frequency with quartz crystal accuracy. A basic PLL circuitry consists of reference oscillator, VCO phase comparator and DC filter (low pass filter). With the above circuit the VCO (Voltage Controlled Oscillator) Frequency is effectively locked to the reference oscillator and its accuracy is as good as the reference oscillator.

Since the CB radio's adjacent channel spacing is 10kHz (or multiple of 2.5kHz), our purpose should be to produce multiple of programmable frequencies that are spaced apart by 10kHz.



expanded as

Therefore the basic PLL circuitry is follows:

Note that the reference frequency of 2.5kHz is obtained by dividing the 10.24mhz by 4096 times. (2.5kHz reference is used instead of 10kHz for division convenience).

See Table 1 for transmit/receive mode VCO frequencies. The most important part of VCO circuitry is a voltage controlled variable capacitor called vari-cap or varactor diode whose capacitance depends on DC voltage applied to its cathode.

The varactor diode is responsible for setting VCO frequency, and once set it regulates the VCO frequency against the reference.

The VCO frequencies are chosen in 13 to 16mHz range as shown on Table 1.

To obtain transmit signal the VCO is doubled. example for channel 1:

13.4825X2=26.965mHz.

For receiver mode the VCO is used as a first local oscillator. For channel 1: 26.965-16.27=10.695mHz.

The above first IF of 10.695 mHz is mixed again with 10.24 MHz crystal oscillator frequency which serves as the second local oscillator. 10.695-10.24=0.455 MHz.

As can be seen above the VCO frequency shifts from 13.4825 to  $16.27 \rm MHz$  when changed from transmit to receive for the same channel 1.

The shift is accomplished by "read only memory" incorporated inside the PLL IC1 between the selector switch and the VCO divider (programmable).

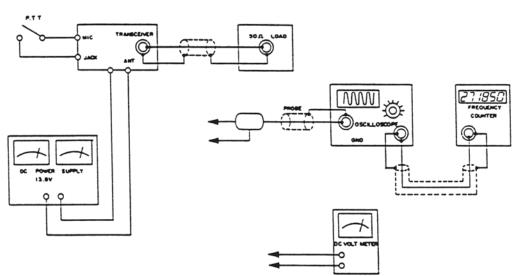
When transmit logic signal is applied to the IC1 through pin 30, the programmable divider will divide incoming VCO frequency by 5393 to product 2.5kHz sampling signal. 13.4825÷5393=2.5kHz.

For the receiver mode the programmable divider will automatically change to divide the VCO frequency by 3254.

16.27÷3254=5kHz.

#### 1-2 PLL Circuit Alignment

#### PLL AND CARRIER SECTION



(Figure 1-3)

#### 1-3 10.24mHz

Connect a frequency counter to the pin 20 and check to see 10.240000MHz-100Hz. When a defective crystal is replaced, and if the frequency is higher than by 100Hz, the CTI should be increased. If the frequency is lower the CTI should be reduced in capacitance.

#### 1-4 VCO Alignment

- Set the radio to channel 40 and in receive mode.
- Connect a circuit tester between C412 and ground.
- 3. Adjust L401 to obtain 3V DC.
- 4. Set the radio to channel 1 and in receive
- Check to see the TP/DC voltage dropping to a level between 1.3 to 1.5V DC.

As long as the DC level stays between 3V DC for receiver at channel 40 and 1.3 to 1.5V DC for receiver at channel 1 the VCO is set properly.

#### 1-5 Frequency chart

(Table 1)

| CH  | CHANNEL    | CRYSTAL | VCO     |       |  |
|-----|------------|---------|---------|-------|--|
| NO. | FREQ (MHz) | OSC     | TX      | RX    |  |
| 1   | 26.965     | 10.24   | 13.4825 | 16.27 |  |
| 2   | 26.975     | 10.24   | 13.4875 | 16.28 |  |
| 3   | 26.985     | 10.24   | 13.4925 | 16.29 |  |
| 4   | 27.005     | 10.24   | 13.5025 | 16.31 |  |
| 5   | 27.015     | 10.24   | 13.5075 | 16.32 |  |
| 6   | 27.025     | 10.24   | 13.5125 | 16.33 |  |
| 7   | 27.035     | 10.24   | 13.5175 | 16.34 |  |
| 8   | 27.055     | 10.24   | 13.5275 | 16.36 |  |
| 9   | 27.065     | 10.24   | 13.5325 | 16.37 |  |
| 10  | 27.075     | 10.24   | 13.5375 | 16.38 |  |
| 11  | 27.085     | 10.24   | 13.5425 | 16.39 |  |
| 12  | 27.105     | 10.24   | 13.5525 | 16.41 |  |
| 13  | 27.115     | 10.24   | 13.5575 | 16.42 |  |
| 14  | 27.125     | 10.24   | 13.5625 | 16.43 |  |
| 15  | 27.135     | 10.24   | 13.5675 | 16.44 |  |
| 16  | 27.155     | 10.24   | 13.5775 | 16.46 |  |
| 17  | 27.165     | 10.24   | 13.5825 | 16.47 |  |
| 18  | 27.175     | 10.24   | 13.5875 | 16.48 |  |
| 19  | 27.185     | 10.24   | 13.5925 | 16.49 |  |
| 20  | 27.205     | 10.24   | 13.6025 | 16.51 |  |
| 21  | 27.215     | 10.24   | 13.6075 | 16.52 |  |
| 22  | 27.225     | 10.24   | 13.6125 | 16.53 |  |
| 23  | 27.255     | 10.24   | 13.6275 | 16.56 |  |
| 24  | 27.235     | 10.24   | 13.6175 | 16.54 |  |
| 25  | 27.245     | 10.24   | 13.6225 | 15.55 |  |
| 26  | 27.265     | 10.24   | 13.6325 | 16.57 |  |
| 27  | 27.275     | 10.24   | 13.6375 | 16.58 |  |
| 28  | 27.285     | 10.24   | 13.6425 | 16.59 |  |
| 29  | 27.295     | 10.24   | 13.6475 | 16.60 |  |
| 30  | 27.305     | 10.24   | 13.6525 | 16.61 |  |
| 31  | 27.315     | 10.24   | 13.6575 | 16.62 |  |
| 32  | 27.325     | 10.24   | 13.6625 | 16.63 |  |
| 33  | 27.335     | 10.24   | 13.6675 | 16.64 |  |
| 34  | 27.345     | 10.24   | 13.6725 | 16.65 |  |
| 35  | 27.355     | 10.24   | 13.6775 | 16.66 |  |
| 36  | 27.365     | 10.24   | 13.6825 | 16.67 |  |
| 37  | 27.375     | 10.24   | 13.6875 | 16.68 |  |
| 38  | 27.385     | 10.24   | 13.6925 | 16.69 |  |
| 39  | 27.395     | 10.24   | 13.6975 | 16.70 |  |
| 40  | 27.405     | 10.24   | 13.7025 | 16.71 |  |

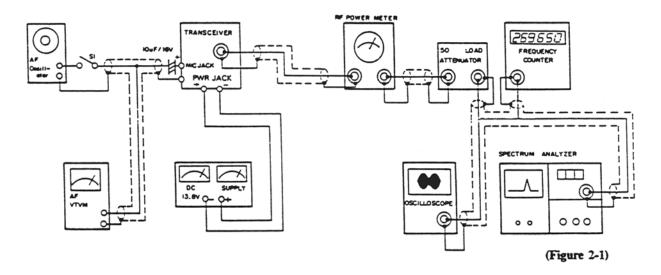
#### 2. TRANSMITTER CIRCUIT

The VCO frequency selected by the channel selector switch is doubled to generate desired transmit frequency. The doubling is done by the Q301.

The resulting transmit frequency is filtered by L301 and L302.

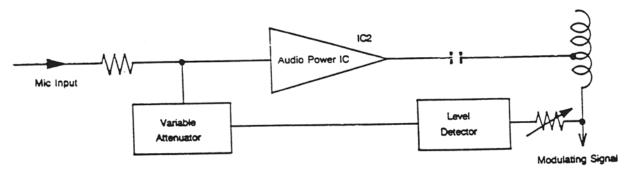
Q302 is an amplifier/switch circuit. When VCO frequency is out of "Lock" condition pin 18 of IC1 pulls down bias voltage of Q302 to ground disabling Q302 from passing possible illegal frequencies.

Q303 is a RF power driver circuit, and Q304 is the final RF power amplifier.



A modulating audio signal is applied to the collectors of Q303 and Q304 through a audio power transformer T1. The audio signal (mic input) is amplified by a single power IC2.

The modulation limiting is accomplished by an automatic level control circuit switch which is as follows:



(Figure 2-2)

L305 and C315 are series resonator, and L306, 307, C316 and C317 make up pie-low pass filter. L305, L306 is factory selected and limits the RF output power level to within the FCC limit of 4 watts.

#### 2-1 RF Driver Stage Alignment

- 1. Select channel "19".
- Connect an oscilloscope to the base of Q302 and ground.
- Adjust L301, and L302 for maximum amplitude of scope display (27.185MHz signal).
- 4. Connect the scope to Q303 collector.
- Adjust L303 for maximum amplitude of scope display.

#### 2-2 RF Power Amplifier Alignment

- 1. Set power supply voltage to 13.8V.
- Connect a watt meter to the antenna connector.
- Adjust L305 and L306 for maximum power indication.
   Also again touch up L301, L302 and L303 to peak power.
- When all coils are peaked, the power meter should indicate above 4.0 watts.
- Turn L305 and L306 until the power reading of 4.0 watts is obtained.

#### 2-3 Transmit Frequency Check

- Set the radio into transmit mode with no modulation.
- 2. Connect the frequency counter to the antenna load or to the tab provided at the wattmeter. The frequency should be within  $\pm 800 \text{Hz}$  from each channel center frequency as tabulated in the frequency table attached.

#### 2-4 Modulation Sensitivity Alignment

- Set the unit into transmit mode and apply 6mV, 1kHz signal to the Mic input circuit.
- RV501 should be adjusted to obtain 85% modulation at this condition.
- 3. Next, decrease signal input to 10mV and observe that the modulation ratio is keeping the value higher than 30%.

#### 2-5 Transmit Power Indicator Alignment

- Set the unit into transmit mode with no modulation.
- Adjust RV301 right after the NO.5 LED just lights on.

#### 3. RECEIVER CIRCUIT

In the receiver mode of operation, Q305 transistor is turned off.

Also bias voltage is applied to Q108 and a proper bias and AGC voltage is established to Q102, Q103 and Q105.

Q102 is a 27MHz RF input amplifier and any excessive input signal is limited by diodes D101, 102.

The amplified 27MHz is mixed with VCO frequency selected by channel switch.

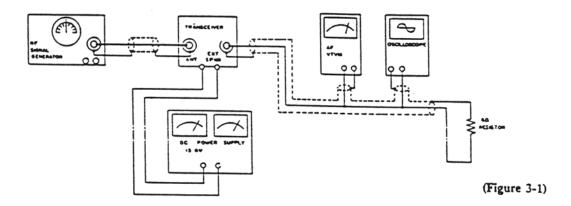
For channel 1 VCO is set at 16.27MHz. The resulting first IF is 26.965-16.27=10.695MHz.

Q103 is the first converter, and the 10.695MHz is sharply filtered by L103 and a ceramic filter CF-1.

The first IF is again mixed with a second local oscillator or  $10.24 \, \mathrm{MHz}$ .  $10.695 - 10.24 = 0.445 \, \mathrm{MHz}$ . Q104 is the second converter and the 455kHz second IF is filtered by a razor sharp ceramic filter of CF-2 coupled with L104, Q105, 106 (455kHz amplifiers).

D103 is a detector diode which produces audio signal as well as a negative DC voltage for AGC action. The negative voltage also provides forward biasing to the cathode of ANL clipping Tr of Q107.

The biasing voltage has a time constance determined by R130 and C123.



#### 3-2 Receiver Sensitivity Alignment

- Set the signal generator at 27.185mHz, 1kHz and 30% modulation. Also set the radio to channel 19.
- Adjust L101, L102, L103, L104 and L105 for maximum audio output across the 8 ohm dummy load resistor. This alignment should be performed by gradually decreasing the signal generator output signal to a minimum level required for tuning to avoid inaccurate alignment due to AGC action.

#### 3-3 Squelch Circuit Alignment

- Set the signal to provide RF input signal of 1000mV (lkHz, 30% modulation).
- 2. Rotate the squelch control in full clockwise direction.
- Temporarily adjust RV102 for maximum audio output, and note the audio output level. Then adjust RV102 so that the audio output level decreases by 6dB.

#### 3-4 Receiver Signal Indicator Alignment

- Set the signal generator to provide RF input signal of 1000mV (1kHz, 30% modulation).
- Adjust RV101, right after the NO.4 LED just on.
- Reduce antenna input signal level to 1.0mV, and check to see the first LED light is on.

#### 4. WEATHER BAND CIRCUIT

List of Test Equipment

- 1. Narrow-band crystal controlled FM signal generator with calibrated output from 100 microvolts to 1 microvolt and RF leakage less that 0.1 microvolt. Frequencies of 162.55, 162.475 and 162.40MHz ± 1kHz.
- Vacuum Tube Voltmeter or high input impedance solid state voltmeter.
- Oscilloscope.

#### General Preparation

- 1. Check source voltage for DC 13.8V.
- Set CHANNEL switch to channel being aligned.
- Use crystal controlled narrow-band FM generator for 162.55, 162.475 and 162.40mHz.
- Standard modulation is lkHz, ± 5kHz deviation for alignment and sensitivity tests.
- 5. Disconnect the Ant. wire from the Ant.

#### 4-1 Weather Band Alignment Procedure

Note: During alignment, keep the RF input reduced to a level so that wave form is visible.

| Step | Generator<br>Connection | Generator<br>Frequency                                 | Channel      | Meter<br>Connection          | Adjustment                                      | Remarks                   |  |  |  |  |
|------|-------------------------|--|--------------|------------------------------|---|---------------------------|--|--|--|--|
| 1    |                         | 162.475MHz   | W2           | Across voice coil of speaker | L602, 604                                       | Adjust for<br>max noise   |  |  |  |  |
| 2    |                         |  |              |                              | L601, 602, 604<br>and L603 (Stretch<br>Squeeze) | Adjust for maximum output |  |  |  |  |
| 3    | Repeat Step             | Repeat Step 2 until no further improvement is possible |              |                              |   |                           |  |  |  |  |
| 4    | Same as<br>Step 1       | 162.40MHz  | W3           | Same is<br>Step 1            | L605  | Adjust for maximum output |  |  |  |  |
| 5    | Same as<br>Step 1       | 162.55MHz  | W1<br>Step 1 | Same as                      | CT-2  | Adjust for maximum output |  |  |  |  |

#### 4-2 Weather band general specifications.

#### **Test Condition**

1. Speaker Impedance : 8 ohms (use resistive Load)

2. Reference Output Level : 500mW (total power)

3. Ambient Temperature : 25°C

4. Power Supply : 13.8V D.C

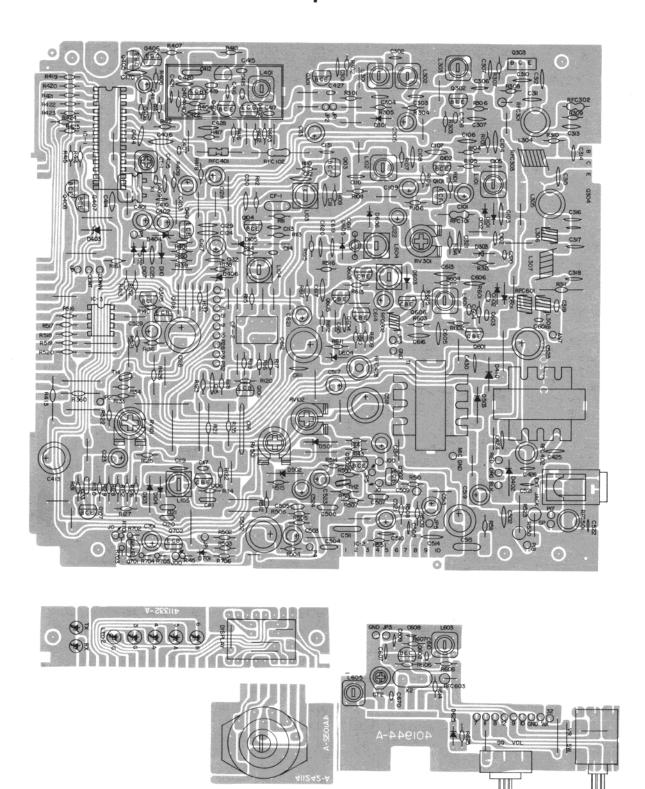
#### Weather

1. Test Frequency : 162.55MHz, 162.475MHz, 162.400MHz

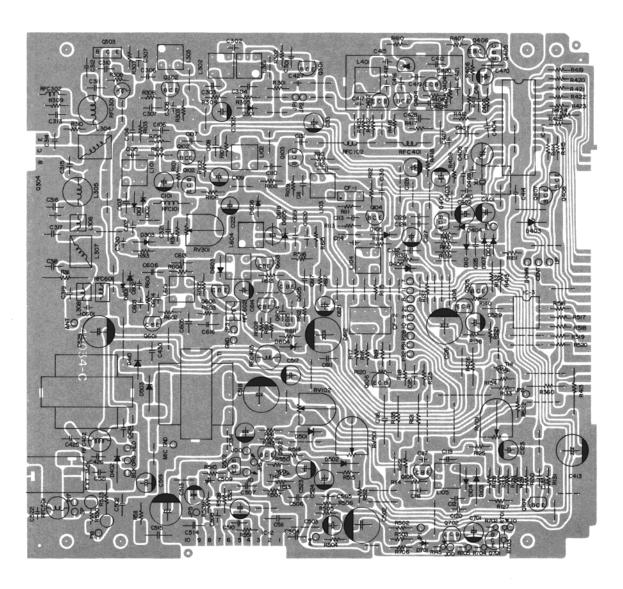
2. Modulation : 1KHz,  $\pm$ 5KHz deviation

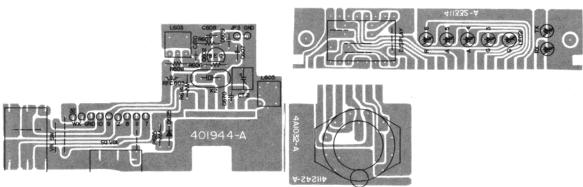
|   | UNIT                   | <b>NOMINAL</b> | LIMIT      |
|---|------------------------|----------------|------------|
| Sensitivity (6dB S/N)                   |                        |                |            |
| 162.55MHz                               | uV                     | 0.7            | 1.0        |
| 162.40MHz                               | uV                     | 0.7            | 1.0        |
| 162.475MHz                              | $\mathbf{u}\mathbf{V}$ | 0.7            | 1.0        |
| 20dB Quieting Sensitivity               |                        |                |            |
| 162.55MHz                               | uV                     | 0.7            | 1.0        |
| 162.40MHz                               | uV                     | 0.7            | 1.0        |
| 162.475MHz                              | uV                     | 0.7            | 1.0        |
| - 30dB Limiting Sensitivity             |                        |                |            |
| 162.55MHz                               | uV                     | 0.7            | 9.5        |
| 96.6 or 97.7MHz Rejection               | dB                     | 70             | 60         |
| De-emphasis, 1000Hz to 2000Hz           | dB                     | -6             | -3  to  -9 |
| Distortion, 1mV input                   | 9/0                    | 3              | 10         |
| 10% THD power output, 1mV input         | W                      | 4.2            | 3.0        |
| Maximum power output, 1mV input         | W                      | 4.5            | 3.5        |
| Current drain at No. signal volume Min. | mA                     | 180            | 200        |

## **Top View**

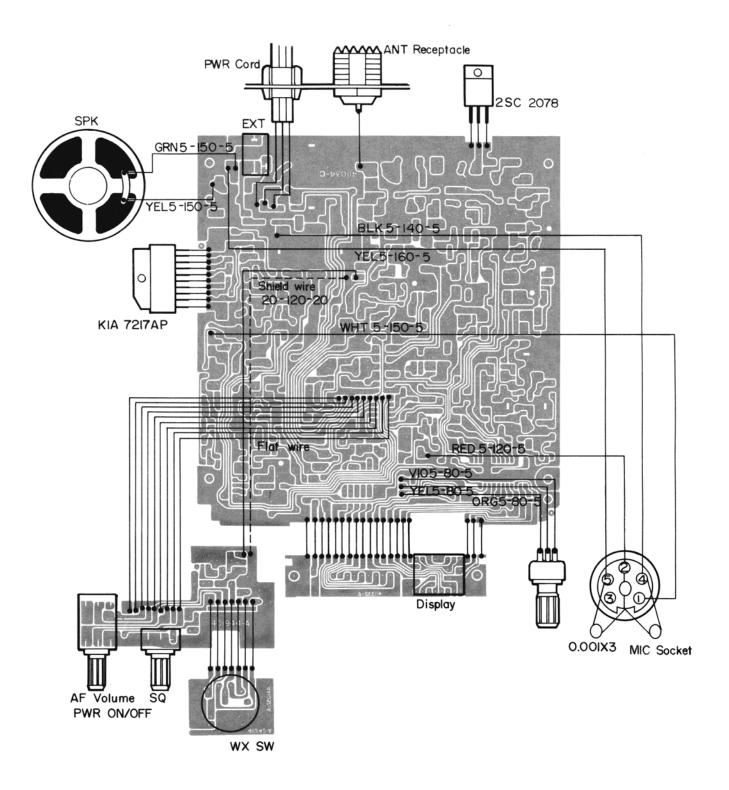


### **Bottom View**

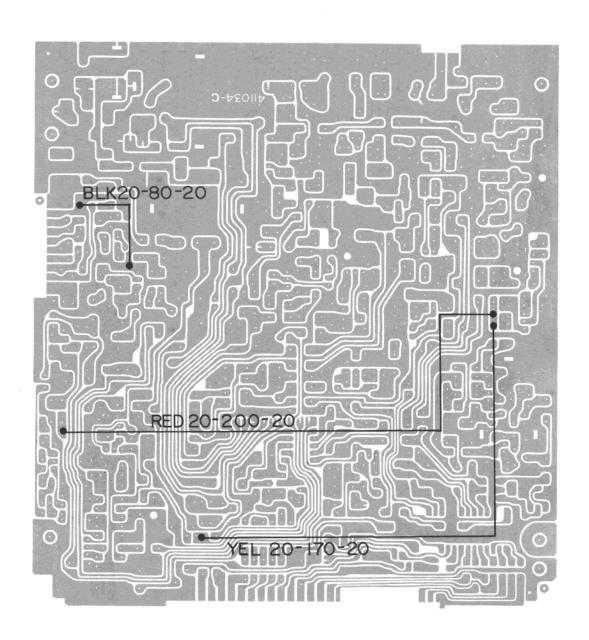




### Wiring Diagram

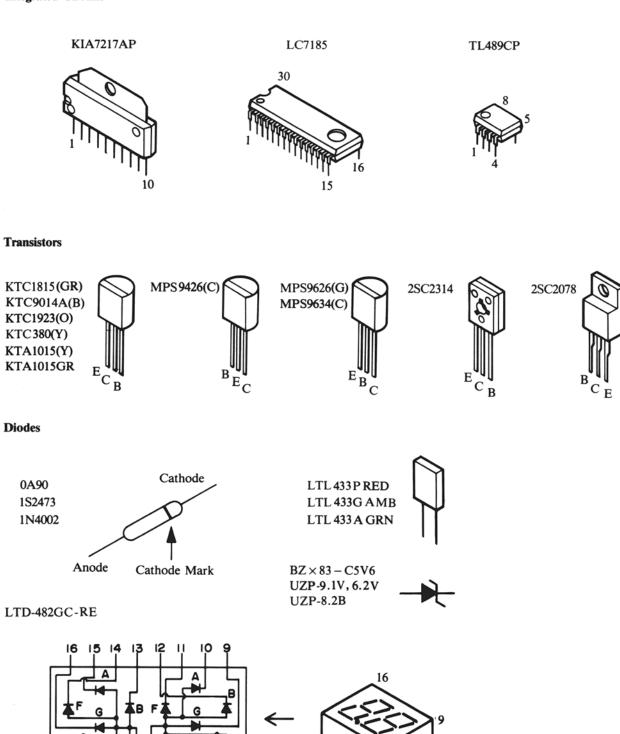


## P.C.B. Wiring Diagram

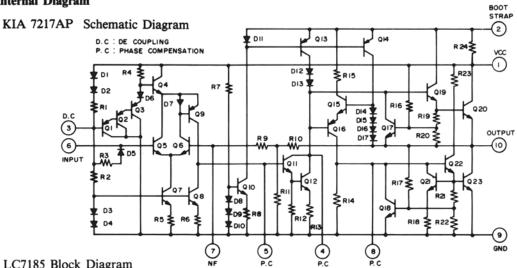


## Semiconductor Lead Identification and IC Internal Diagram

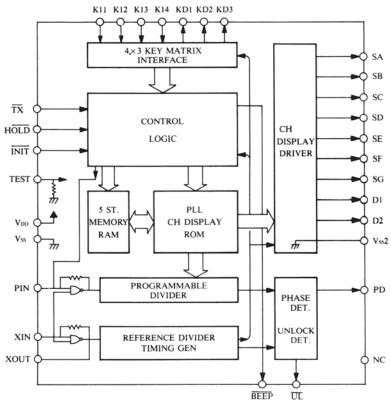
#### **Integrated Circuits**



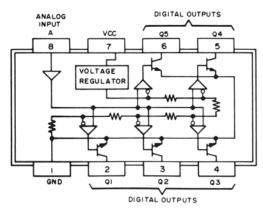
#### IC Internal Diagram



LC7185 Block Diagram



TL489CP Block Diagram



#### SEMICONDUCTOR COMPLEMENT AND FUNCTION

| REF NO. | ТҮРЕ        | FUNCTION IN RX    | FUNCTION IN TX    | MANUFACTURE |
|---------|-------------|-------------------|-------------------|-------------|
| IC1     | LC7185      | P.L.L             | P.L.L             | SANYO       |
| IC2     | KIA7217AP   | AUDIO AMP         | AUDIO AMP         | KEC         |
| IC3     | TL489CP     | LED LAMP DRIVE    | LED LAMP DRIVE    | TI          |
| Q101    | KTC1923(O)  | RF ATTENUATOR     | NONE              | KEC         |
| Q102    | KTC1923(O)  | RF AMP            | NONE              | KEC         |
| Q103    | KTC1923(O)  | FIRST MIXER       | NONE              | KEC         |
| Q104    | KTC1923(O)  | SCOND MIXER       | NONE              | KEC         |
| Q105    | KTC380(Y)   | IF AMP            | NONE              | KEC         |
| Q106    | KTC380(Y)   | IF AMP            | NONE              | KEC         |
| Q107    | KTA1015(Y)  | ANL               | NONE              | KEC         |
| Q108    | KTC1815(GR) | REGULATOR         | REGULATOR         | KEC         |
| Q301    | KTC1923(O)  | NONE              | DOUBLER           | KEC         |
| Q302    | KTC1923(O)  | NONE              | RF PRE-AMP        | KEC         |
| Q303    | 2SC2314(E)  | NONE              | RF DRIVER         | SANYO       |
| Q304    | 2SC2078(D)  | NONE              | RF POWER AMP      | SANYO       |
| Q401    | KTC1815(GR) | DISPLAY BACKUP    | DISPLAY BACK UP   | KEC         |
| Q402    | KTC1923(O)  | V.C.O BUFFER      | V.C.O BUFFER      | KEC         |
| Q403    | KTC1923(O)  | V.C.O             | V.C.O             | KEC         |
| Q404    | KTC1923(O)  | NONE              | TX, V.C.O, S.W    | KEC         |
| Q405    | MPS9634(C)  | CHARGE PUMP       | PLL PUMP          | MOTOROLA    |
| Q406    | MPS9634(C)  | CHARGE PUMP       | PLL PUMP          | MOTOROLA    |
| Q407    | KTA1015(GR) | LED DISPLAY DRIVE | LED DISPLAY DRIVE | KEC         |
| Q408    | KTA1015(GR) | LED DISPLAY DRIVE | LED DISPLAY DRIVE | KEC         |
| Q501    | KTC1815(GR) | SQUELCH CONTROL   | NONE              | KEC         |
| Q502    | KTA1015(Y)  | NONE              | ALC               | KEC         |
| Q601    | MPS9626(C)  | WX RF AMP         | NONE              | MOTOROLA    |
| Q602    | MPS9426(C)  | WX LOCAL OSC      | NONE              | MOTOROLA    |
| Q603    | KTC9014A    | IF AMP            | NONE              | KEC         |
| Q604    | KTC9014A    | IF AMP            | NONE              | KEC         |
| Q605    | KTC9014A    | IF AMP            | NONE              | KEC         |
| Q606    | MPS9626(C)  | WX MIXER          | NONE              | MOTOROLA    |

 ${\tt SANYO: TOKYO\ SANYO\ ELECTRIC\ CO.,\ LTD.}$ 

KEC : KOREA ELECTRONICS CO., LTD.

TI : TEXAS INSTRUMENTS INCORPORATED.

MOTOROLA: MOTOROLA SEMICONDUCTOR PRODUCTS INC.

## **Voltage Chart**

#### CONDITIONS MEASURED ON CH 19 NO SIGNAL

#### 1. Transistor

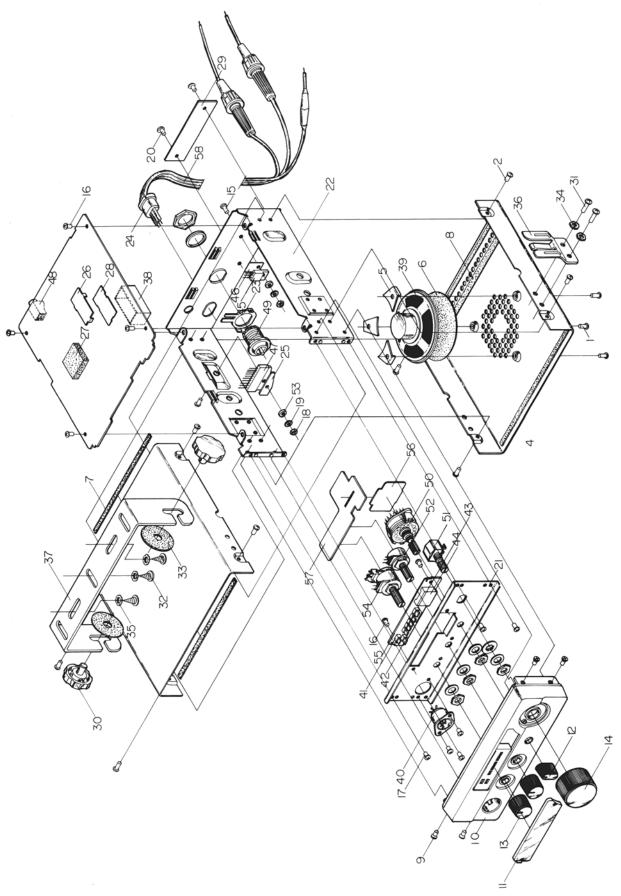
## NO SIGNAL NO MODULATION

| TR NO |    | Е   | С    | В   | TR NO |    | Е   | С    | В   | TR NO |    | Е   | С   | В   |
|-------|----|-----|------|-----|-------|----|-----|------|-----|-------|----|-----|-----|-----|
| Q101  | RX | 0   | 0.2  | 0.8 | Q302  | RX | 0   | 13.8 | 0   | Q406  | RX | 0   | 2.4 | 0.6 |
| Q101  | TX | 0   | 0    | 0.4 | Q302  | TX | 1.0 | 13.7 | 1.9 | Q400  | TX | 0   | 2.5 | 0.6 |
| Q102  | RX | 0.5 | 5.0  | 1.3 | Q303  | RX | 0   | 13.8 | 0   | Q407  | RX | 7.5 | 7.3 | 7.0 |
| Q102  | TX | 0   | 0.8  | 0.4 | Q303  | TX | 0   | 13.8 | 0   | Q407  | TX | 7.3 | 7.1 | 7.6 |
| Q103  | RX | 0.4 | 11.5 | 1.2 | Q304  | RX | 0   | 13.7 | 0   | Q408  | RX | 7.5 | 7.1 | 7.0 |
| Q103  | TX | 0   | 13.0 | 0.5 | Q304  | TX | 0   | 13.7 | 0   | Q400  | TX | 7.3 | 7.0 | 7.6 |
| Q104  | RX | 0   | 5.0  | 0.6 | Q305  | RX | 8.4 | 0    | 8.4 | Q501  | RX | 0   | 3.5 | 0.2 |
| Q104  | TX | 0   | 0.8  | 0   | Q303  | TX | 8.4 | 8.4  | 7.4 | Q301  | TX | 0   | 3.4 | 0.1 |
| Q105  | RX | 0.7 | 4.5  | 1.4 | Q401  | RX | 5.5 | 13.8 | 6.2 | Q502  | RX | 0   | 0   | 0.1 |
| Q103  | TX | 0   | 0.8  | 0.4 | Q401  | TX | 5.5 | 13.8 | 6.2 | Q302  | TX | 0   | 0   | 0.1 |
| Q106  | RX | 0.4 | 13.8 | 1.1 | Q402  | RX | 0   | 3.0  | 0.7 | Q601  | RX | 0.3 | 4.1 | 0.9 |
| Q100  | TX | 0   | 13.8 | 0.2 | Q402  | TX | 0   | 3.0  | 0.7 | Q602  | RX | 1.3 | 4.0 | 2.0 |
| Q107  | RX | 0.1 | 0    | 0.4 | Q403  | RX | 4.8 | 8.0  | 4.2 | Q603  | RX | 0   | 0.6 | 0.6 |
| Q107  | TX | 0.1 | 0    | 0.1 | Q403  | TX | 4.8 | 8.0  | 4.2 | Q604  | RX | 0   | 0.6 | 0.6 |
| Q108  | RX | 8.4 | 13.8 | 9.4 | Q404  | RX | 0   | 0    | 0   | Q605  | RX | 0   | 1.3 | 0.6 |
| Q108  | TX | 8.4 | 13.4 | 9.4 | Q404  | TX | 0   | 0    | 0.7 | Q606  | RX | 0   | 1.8 | 0.7 |
| Q301  | RX | 0   | 0    | 0   | Q405  | RX | 0.6 | 2.4  | 1.0 |       |    |     |     |     |
| Q301  | TX | 1.4 | 8.2  | 2.1 | Q403  | TX | 0.6 | 2.5  | 1.1 |       |    |     |     |     |

2. ICs

| IC No | Pin No | RX  | TX  | IC No | Pin No | RX    | TX    | IC No | Pin No | RX    | TX    |
|-------|--------|-----|-----|-------|--------|-------|-------|-------|--------|-------|-------|
|       | 1      | 5.6 | 5.6 |       | 17     | N.C   | N.C   |       | 3      | 3.92  | 3.82  |
|       | 2      | 0.7 | 0.7 |       | 18     | 1.0   | 4.9   |       | 4      | 8.05  | 7.85  |
|       | 3      | 0.7 | 0.7 |       | 19     | 2.6   | 3.6   |       | 5      | 1.43  | 1.39  |
|       | 4      | 5.6 | 5.6 |       | 20     | 2.2   | 2.2   | IC2   | 6      | 3.25  | 3.13  |
|       | 5      | 5.8 | 5.8 |       | 21     | 0     | 0     |       | 7      | 3.41  | 3.31  |
|       | 6      | 5.6 | 5.6 |       | 22     | 0     | 0     |       | 8      | 1.18  | 1.22  |
|       | 7      | 5.6 | 5.6 |       | 23     | 2.5   | 2.5   |       | 9      | 0     | 0     |
| IC 1  | 8      | 7.8 | 7.8 |       | 24     | 5.5   | 5.5   |       | 10     | 6.82  | 6.63  |
|       | 9      | 7.9 | 7.9 |       | 25     | 4.5   | 4.5   |       | 1      | 0     | 0     |
|       | 10     | 0   | 0   |       | 26     | 8.5   | 8.5   |       | 2      | 10.59 | 0.07  |
|       | 11     | 0   | 0   |       | 27     | 0.6   | 1.0   |       | 3      | 10.59 | 0.07  |
|       | 12     | N.C | N.C |       | 28     | 0     | 0     | IC4   | 4      | 10.64 | 0.07  |
|       | 13     | N.C | N.C |       | 29     | N.C   | N.C   |       | 5      | 10.72 | 0.07  |
|       | 14     | 5.4 | 5.4 |       | 30     | 5.1   | 1.0   |       | 6      | 11.08 | 0.07  |
|       | 15     | 5.4 | 5.4 |       | 1      | 13.70 | 13.32 |       | 7      | 12.68 | 11.40 |
|       | 16     | N.C | N.C |       | 2      | 12.56 | 12.19 |       | 8      | 0     | 1.7   |

## **Exploded View**



### Model 23 PLUS Exploded View Parts List

| No. | Part-Symbol | Description   |
|-----|-------------|---|
| 3   | 718-092     | Cover Upper SPC + Vinyl Sheet t0.8 BLK                |
| 4   | 718-093     | Cover Bottom SPC + Vinyl Sheet t0.8 BLK               |
| 10  | 801-231     | E.S.C. ABS Lucky 380-81350 Silk                       |
| 11  | 813-721     | Lens Acryl CLear Silk                                 |
| 12  | 825-595     | Knob (Weather) ABS 94HB Lucky 380-81350               |
| 13  | 825-601     | Knob (Control) ABS 94HB Lucky 380-81350               |
| 14  | 825-602     | Knob (Channel) ABS 94HB Lucky 380-81350               |
| 29  | 795-016     | Name Plate ALP3 18X70Xt0.4                            |
| 37  | 723-655     | Bracket (SET MTG) SPC t2 BLK-SPray                    |
| 39  | 420-103-0   | Speaker 2 1/2 8 ohm 0.25W                             |
| 40  | 421-529-7   | Socket TCS-2250-01-1011 5Pin                          |
| 41  | 251-141-4   | LED Lamp LTL-433P RED                                 |
| 42  | 251-142-5   | LED Lamp LTL433G GRN                                  |
| 43  | 251-143-6   | LED Lamp LTL-433A AMB                                 |
| 44  | 252-066-7   | LED Display LTD 482 LGC                               |
| 45  | 204-010-1   | Transistor 2SC 2078(E)                                |
| 47  | 222-006-4   | IC KIA 7217AP   |
| 48  | 420-705-1   | Earphone Jack DHJ-3t                                  |
| 49  | 421-046-7   | Connector CH-239(A) SW-1229                           |
| 50  | 430-042-1   | Rotary SW SRM-134 20mm                                |
| 51  | 439-016-3   | Self Return SW SWK 121 DHO-5NH-312 Wiring Type        |
| 52  | 450-425-9   | Resistor Variable (VR) K161100-10KB 20mm Shaft        |
| 54  | 450-622-1   | Resistor Variable (VR) K161100-5M1112-50KA 20mm Shaft |
| 58  | 504-507     | Power Cord Ass'y.                                     |

#### **PARTS LIST 23 PLUS**

#### PARTS LIST 23 PLUS

| SYMBOL                                | DESCRIPTION                                   | PART NO.      | SYMBOL  | DESCRIPTION                             | PART NO.      |
|---------------------------------------|---|---------------|---|---|---------------|
|                                       | SPEAKER 2& 1/2" 8 OHM 0.25W                   | 580 076 9 001 | IC1   | IC LC7185                               | 308 025 N 001 |
|                                       | COVER UPPER SPC+                              |               | IC3   | IC TL489CP                              | 307 426 9 003 |
|                                       | VINYL SHEET TO.8 BLK                          | 253 007 N 001 | D604  | DIODE ZENER 5.6V                        | 152 157 9 001 |
|                                       | COVER BOTTOM SPC +<br>VINYL SHEET TO.8 BLK    | 252 011 N 001 | D404  | DIODE BZX83-C6V2                        | 152 185 9 001 |
|                                       | E.S.C. ABS LUCKY 380-81350 SILK               | 380 063 N 001 | D106  | DIODE ZENER UZ9.1B                      | 152 125 9 001 |
|                                       | LENS ACRYL CLEAR SILK                         | 753 009 N 001 | D403  | DIODE ZENER UZP-8.2B 1W                 | 152 160 9 002 |
|                                       | KNOB (WEATHER) ABS 94HB                       |               | D401  | DIODE VARICAP MV2209                    | 154 009 9 001 |
|                                       | LUCKY 380-81350                               | 751 016 N 002 | D101,102,104,105,                                   |   |               |
|                                       | KNOB (CONTROL) ABS 94HB<br>LUCKY 380-81350    | 751 016 N 003 | 107,110,301,302,<br>303,601,602,603,<br>605,606,625 | DIODE SI 1S2473                         | 151 035 9 001 |
|                                       | KNOB (CHANNEL) ABS 94HB<br>LUCKY 380-81350    | 751 017 N 001 | D103,501,502  | DIODE GE OA90                           | 150 020 9 001 |
| Q304                                  | TRANSISTOR 2SC2078(E)                         | 172 062 9 001 | D402,503  | DIODE SI 1N4002                         | 151 082 9 001 |
| IC2                                   | IC KIA7217AP                                  | 307 331 9 001 | X1  | CRYSTAL 10.240MHZ HC-18/U               | 132 036 9 001 |
| LED6,8                                | LED LAMP LTL433P RED                          | 158 008 N 002 | CF2   | CERAMIC FILTER CFU 455HT                | 143 014 9 001 |
| LED2,3,7                              | LED LAMP LTL433G GRN                          | 158 008 N 003 | CF1   | CERAMIC FILTER SFE10.7MJ-M              | 140 006 9 002 |
| LED4,5                                | LED LAMP LTL433A AMB                          | 158 008 N 001 | CH1   | TRANSFORMER CHOKE                       | 047 052 9 001 |
| LED1                                  | LED DISPLAY LTD482LGC                         | 238 003 N 001 | T1  | TRANSFORMER OPT EI-24                   | 061 070 9 001 |
| · · · · · · · · · · · · · · · · · · · | EARPHONE JACK DHJ-3T                          | 773 011 N 001 | RFC402,403  | COIL RF CHOKE 20UH CORE                 | 047 039 9 002 |
|                                       | CONNECTOR CH-239(A) SW-1229                   | 777 009 N 001 | L104  | COIL IFT 455KHZ-A                       | 047 049 9 004 |
|                                       | SOCKET TCS-2250-01-1011 5 PIN                 | 749 116 9 001 | L105  | COIL IFT 455KHZ-B                       | 047 049 9 005 |
| SW3                                   | SELF RETURN SW                                |               | L101  | 27MHZ RX ANT                            | 047 039 9 009 |
|                                       | SWK121DHO-5NH-312 WIRING TYPE                 | 091 001 N 001 | L102  | 27MHZ RF AMP (RX)                       | 047 039 9 010 |
| VR2                                   | RES. VARIABLE (VR) K161100-10KB<br>20MM SHAFT | 008 013 N 001 | L103  | COIL RF 10.6MHZ 03202926ER(RX)          | 047 039 9 011 |
| VR1                                   | RES. VAR. (VR)                                |               | L401  | COIL VCO                                | 047 073 9 008 |
|                                       | K161110-5M1112-50KA 20MM SHAFT                | 008 015 N 001 | L301,302  | 27MHZ RF PRE AMP A (TX)                 | 047 073 9 009 |
|                                       | POWER CORD ASSY                               | 420 002 N 001 | L303  | 27MHZ RF PRE AMP B (TX)                 | 047 073 9 010 |
|                                       | NAME PLATE ALP3 18X70XT0.4                    | 600 009 N 001 | L601  | COIL 160MHZ RX RF                       | 066 003 N 001 |
|                                       | CONDENSER MIC WMO34CY                         | 560 007 9 001 | L602  | COIL 455 KHZ RX MIXER                   | 066 003 N 002 |
|                                       | CURLED CORD W/CORD BUSHING                    | 428 131 9 002 | L604  | COIL 455KHZ RX DET                      | 066 003 N 003 |
|                                       | PUSH SW SKD9791-01-010                        | 088 155 9 002 | CT2   | CAPACITOR TRIMMER TZO3R200ER            | 028 091 9 001 |
|                                       | BRACKET (MIC MTG) SPC 60X35XT1                | 250 213 9 001 | X2  | CRYSTAL UNIT HC-49/U<br>16.202MHZ:30PPM | 135 009 N 001 |
|                                       | MOUNTING BRACKET SPC T2<br>BLK-SPRAY          | 250 004 N 001 | L603  | COIL 160MHZ RX OSC1                     | 066 003 N 004 |
|                                       | KNOB (LEVER) ABS 94HB GRAY                    | 384 127 9 001 | L605  | COIL 27MHZ RX OSC2                      | 066 003 N 005 |
| Q107,305                              | TRANSISTOR KTA1015(Y)                         | 177 043 9 002 | 1   |   |               |
| Q101,102,103,104,<br>301,302,402,403  | TRANSISTOR KTC1923(O)                         | 176 085 9 001 |   |   |               |
| Q108,401,404,501                      | TRANSISTOR KTC1815(GR)                        | 176 095 9 001 | 1   |   |               |
| Q407,408,502                          | TRANSISTOR KTA1015GR                          | 176 057 9 001 | 1   |   |               |
| Q105                                  | TRANSISTOR 2SC380(Y)                          | 176 170 9 001 | 1   |   |               |
| Q603,604,605                          | TRANSISTOR KTC9014A(B)                        | 176 011 N 001 | 1   |   |               |
| Q405,406                              | TRANSISTOR MPS9634(C)                         | 176 128 9 001 | 1   |   |               |
| Q106                                  | TRANSISTOR MPS9623(I)                         | 176 115 9 002 | <b>1</b>  |   |               |
|                                       |   | <del></del>   | 1   |   |               |
| Q601,606                              | TRANSISTOR MPS9626 (G)                        | 176 150 9 001 | I.  |   | 1             |

## **Block Diagram**

