

Vishay Dale

# Wirewound Resistors, Military, MIL-PRF-18546 Qualified, Type RE, Aluminum Housed, Chassis Mount



# FEATURES

- Molded construction for total environmental protection
- Complete welded construction
- Meets applicable requirements of MIL-PRF-18546
- Available in non-inductive styles (type NH) with Aryton-Perry winding for lowest reactive components
- · Mounts on chassis to utilize heat-sink effect
- · Excellent stability in operation

STANDARD ELECTRICAL SPECIFICATIONS									
GLOBAL MODEL	HISTORICAL	MIL-PRF- 18546	POWER RATING $P_{25^{\circ}C}$ W		$\begin{array}{c} \textbf{RESISTANCE RANGE}\\ \textbf{MIL. RANGE SHOWN IN BOLD FACE}\\ \Omega \end{array}$				
	MODEL	TYPE	DALE	MILITARY	± 0.05%, ± 0.1%	± 0.25%	± 0.5%	± 1%, ± 3%, ± 5%	g
RH005	RH-5	RE60G	7.5 (5)	5	0.5 - 6.75k —	0.1 - 8.6k —	0.05 - 8.6k	0.02 - 24.5k <b>0.10 - 3.32k</b>	3
NH005	NH-5	RE60N	7.5 (5)	5	0.5 - 2.32k —	0.1 - 3.27k	0.05 - 3.27k	0.05 - 12.75k <b>1.0 - 1.65k</b>	3.3
RH010	RH-10	RE65G	12.5 (10)	10	0.5 - 12.7k —	0.1 - 16.69k 	0.05 - 16.69k —	0.01 - 47.1k <b>0.10 - 5.62k</b>	6
NH010	NH-10	RE65N	12.5 (10)	10	0.5 - 4.45k	0.1 - 5.54k —	0.05 - 5.54k 	0.05 - 23.5k <b>1.0 - 2.8k</b>	8.8
RH025	RH-25	RE70G	25	20	0.5 - 25.7k	0.1 - <u>32</u> .99k	0.05 - 32.99k 	0.01 - 95.2k <b>0.10 - 12.1k</b>	13
NH025	NH-25	RE70N	25	20	0.5 - 9.09k	0.1 - 12.8k	0.05 - 12.8k	0.05 - 47.6k <b>1.0 - 6.04k</b>	16.5
RH050	RH-50	RE75G	50	30	0.5 - 73.4k	0.1 - 96k 	0.05 - 96k	0.01 - 273k <b>0 .10 - 39.2k</b>	28
NH050	NH-50	RE75N	50	30	0.5 - 26k	0.1 - 36.7k	0.05 - 36.7k	0.05 - 136k <b>1.0 - 19.6k</b>	35
RH100	RH-100	RE77G	100	75	0.5 - 90k	0.1 - 90k	0.05 - 90k	0.05 - 90k <b>0.05 - 29.4k</b>	350
NH100	NH-100	RE77N	100	75	0.5 - 37.5k	0.1 - 37.5k	0.05 - 37.5k	0.05 - 37.5k <b>1.0 - 14.7k</b>	385
RH250	RH-250	RE80G	250	120	0.5 - 116k —	0.1 - 116k —	0.05 - 116k	0.05 - 116k <b>0.10 - 35.7k</b>	630
NH250	NH-250	RE80N	250	120	0.5 - 48.5k —	0.1 - 48.5k	0.05 - 48.5k	0.05 - 48.5k <b>1.0 - 17.4k</b>	690

**NOTE:** Figures in parentheses on RH-5 and RH-10 indicate wattage printed on parts, new construction allows these resistors to be rated at higher wattage but will **only** be printed with the higher wattage on customer request.

**GLOBAL PART NUMBER INFORMATION** New Global Part Numbering: RH0054R125FC02 (preferred part numbering format) R н 0 0 5 4 R 1 2 5 F С 0 2 SPECIAL GLOBAL MODEL RESISTANCE TOLERANCE CODE PACKAGING VALUE RH005 L = Milliohm  $A = \pm 0.05\%$ **B** = ± 0.1% \*E02 = Lead Free, Card Pack (RH005 - RH050) (Dash Number) R = Decimal  $C = \pm 0.25\%$  $D = \pm 0.5\%$ \*E01 = Lead Free, Skin Pack (RH100 & RH250) (up to 3 digits)  $\mathbf{F} = \pm 1.0\%$ Lead Free is not available on RE military type From 1-999 K = Thousand  $J = \pm 5.0\%$ **8L000** = 0.008Ω \*(Lead Free parts to be released Q1 2005) as applicable  $15R00 = 15\Omega$ C02 = Tin/Lead, Card Pack (RH005 - RH050) **10K00** = 10KΩ J01 = Tin/Lead, Skin Pack (RH100 & RH250) Historical Part Number example: RH-5 4.125 1% C02 (will continue to be accepted) RH-5 **4.125**Ω 1% C02 HISTORICAL MODEL RESISTANCE VALUE TOLERANCE CODE PACKAGING

For technical questions, contact ww2bresistors@vishay.com

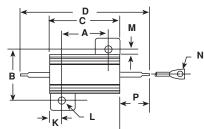


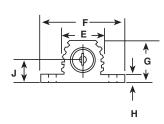
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#### DIMENSIONS

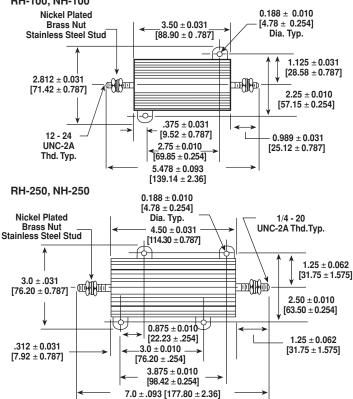
RH-5, -10, -25, -50 NH-5, -10, -25, -50

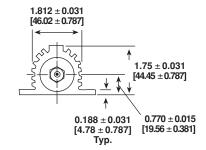


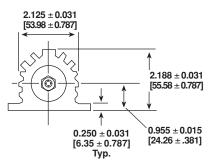


MODEL		DIMENSIONS in inches [millimeters]												
	Α	в	С	D	Е	F	G	н	J	к	L	м	N	Р
RH-5 NH-5	0.444 ± 0.005 [11.28 ± 0.127]	0.490 ± 0.005 [12.45 ± 0.127]	[15.24	[28.58	0.334 ± 0.015 [8.48 ± 0.381]	0.646 ± 0.015 [16.41 ± .381]	[8.13	0.065 ± 0.010 [1.65 ± 0.254]	0.133 ± 0.010 [3.38 ± 0.254]	0.078 ± 0.010 [1.98 ± 0.254]	0.093 ± 0.005 [2.36 ± 0.127]	0.078 ± 0.015 [1.98 ± .381]	0.050 ± 0.005 [1.27 ± 0.127]	0.266 ± 0.062 [6.76 ± 1.57]
RH-10 NH-10	0.562 ± 0.005 [14.27 ± 0.127]	0.625 ± 0.005 [15.88 ± 0.127]	[19.05	[34.93	0.420 ± 0.015 [10.67 ± 0.381]	0.800 ± 0.015 [20.32 ± 0.381]		0.075 ± 0.010 [1.91 ± 0.254]	0.165 ± 0.010 [4.19 ± 0.254]	0.093 ± 0.010 [2.36 ± 0.254]	0.094 ± 0.005 [2.39 ± 0.127]	0.102 ± 0.015 [2.59 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.312 ± 0.062 [7.92 ± 1.57]
RH-25 NH-25	0.719 ± 0.005 [18.26 ± 0.127]	0.781 ± 0.005 [19.84 ± 0.127]	[26.97	1.938 ± 0.062 [49.23 ± 1.57]	0.550 ± 0.015 [13.97 ± .381]		0.546 ± 0.015 [13.87 ± 0.381]	0.075 ± 0.010 [1.91 ± 0.254]	0.231 ± 0.010 [5.87 ± 0.254]	0.172 ± 0.010 [4.37 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.115 ± 0.015 [2.92 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]
RH-50 NH-50	1.562 ± 0.005 [39.67 ± 0.127]	0.844 ± 0.005 [21.44 ± 0.127]	[49.99	[70.64	0.630 ± 0.015 [16.00 ± 0.381]	1.140 ± 0.015 [28.96 ± 0.381]		0.088 ± 0.010 [2.24 ± 0.254]	0.260 ± 0.010 [6.60 ± 0.254]	0.196 ± 0.010 [4.98 ± 0.254]	0.125 ± 0.005 [3.18 ± 0.127]	0.107 ± 0.015 [2.72 ± 0.381]	0.085 ± 0.005 [2.16 ± 0.127]	0.438 ± 0.062 [11.13 ± 1.57]









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TECHNICAL SPECIFICATIONS					
PARAMETER	UNIT	RH RESISTOR CHARACTERISTICS			
Temperature Coefficient	ppm/°C	$\pm$ 100 for 0.1 $\Omega$ to 0.99 $\Omega,$ $\pm$ 50 for 1 $\Omega$ to 9.9 $\Omega,$ $\pm$ 20 for 10 $\Omega$ and above			
Dielectric Withstanding Voltage	V <sub>AC</sub>	1000 for RH-5, RH-10 and RH-25, 2000 for RH-50, 4500 for RH-100 and RH-250			
Short Time Overload	-	5 x rated power for 5 seconds			
Maximum Working Voltage	V	(P X R) <sup>1/2</sup>			
Insulation Resistance	Ω	10,000 Megohm minimum dry, 1000 Megohm minimum after moisture test			
Terminal Strength	lb	5 minimum for RH-5 and RH-10, 10 minimum for all others			
Solderability	-	MIL-PRF-18546 Type - Meets requirements of ANSI J-STD-002			
OperatingTemperature Range	°C	- 55/+ 250			

## **POWER RATING**

Vishay RH resistor wattage ratings are based on mounting to the following heat sink:

4" x 6" x 2" x 0.040" thick aluminum chassis (129 sq. in. surface area)
5" x 7" x 2" x 0.040" thick aluminum chassis (167 sq. in. surface area)
12" x 12" x 0.059" thick aluminum panel (291 sq. in. surface area)
12" x 12" x 0.125" thick aluminum panel (294 sq. in. surface area)

## **AMBIENT TEMPERATURE DERATING**

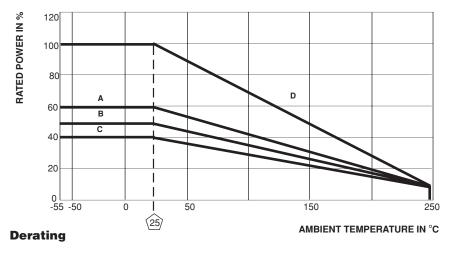
Derating is required for ambient temperatures above 25°C, see the following graph.

Curves **A**, **B**, **C** apply to operation of unmounted resistors. Curve **D** applies to all types when mounted to specified heat sink. A = RH-5 and RH-10 size resistor, unmounted

B = RH-25 size resistor, unmounted

C = RH-50, RH-100 and RH-250 size resistor, unmounted

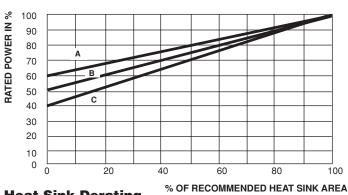
**D** = All types mounted to recommended aluminum heat sink



#### **REDUCED HEAT SINK DERATING:**

Derating is also required when recommended heat sink area is reduced.

- $\mathbf{A} = \text{RH-5}$  and RH-10 size resistor
- $\mathbf{B} = \mathrm{RH}$ -25 size resistor
- C = RH-50, RH-100 and RH-250 size resistor



#### **Heat Sink Derating**



RH, NH

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### **MATERIAL SPECIFICATIONS**

**Element:** Copper-nickel alloy or nickel-chrome alloy, depending on resistance value

**Core:** Ceramic, steatite or alumina, depending on physical size

Encapsulant: Silicone molded construction

Housing: Aluminum with hard anodic coating

End Caps: Stainless steel

Standard Terminals: 100% Sn, w/Nickel underplate, or 60/ 40 Sn/Pb, w/Nickel underplate, coated Copperweld<sup>®</sup> on RH-5 through RH-50 size. Threaded stainless steel terminals on RH-100 and RH-250.

NOTE: Military (RE) parts are only available with 60/40 Sn/Pb finish.

Part Marking: DALE, Model, Wattage, Value, Tolerance, Date Code

#### **NH NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by substituting the letter N for R in the model number (NH-5, for example).

# SPECIAL MODIFICATIONS

A number of special modifications to the aluminum housed resistor style are available upon request. Special modifications include:

- · Terminal configurations and materials
- · Resistance values and tolerances
- Low resistance temperature coefficient (RTC)
- · Housing configuration
- · Threaded mounting holes
- · Preconditioning and other additional testing

## **APPLICABLE MIL SPECIFICATIONS**

MIL-PRF-18546 is the military specification covering aluminum housed, chassis mount, power resistors. VISHAY RH and NH resistors are listed as qualified on the MIL-PRF-18546 QPL.

PERFORMANCE					
TEST	CONDITIONS OF TEST	TEST LIMITS			
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 minutes at - 55°C	± (0.5% + 0.05Ω) ΔR			
Short Time Overload	5 x rated power for 5 seconds	± (0.5% + 0.05Ω) ΔR			
Dielectric Withstanding Voltage	1000Vrms for RH-5, RH-10 and RH-25; 2000Vrms for RH-50 4500Vrms for RH-100 and RH-250; duration one minute	± (0.2% + 0.05Ω) ΔR			
Temperature	250°C for 2 hours	± (0.5% + 0.05Ω) ΔR			
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	± (1.0% + 0.05Ω) ΔR			
Shock, Specified Pulse	MIL-STD-202 Method 213, 100g's for 6 miliseconds, 10 shocks	± (0.2% + 0.05Ω) ΔR			
Vibration, High Frequency	Frequency varied 10 to 2000Hz, 20g peak, 2 directions 6 hours each	± (0.2% + 0.05Ω) ΔR			
Load Life	1000 hours at rated power, + 25°C, 1.5 hours "ON", 0.5 hours "OFF"	± (1.0% + 0.05Ω) ΔR			
Terminal Strength	30 second, 5 pound pull test for RH-5 and RH-10, 10 pound pull test for other sizes, torque test - 24 pound inch for RH-100 and 32 pound inch for RH-250	± (0.2% + 0.05Ω) ΔR			



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